High Pressure PEEK Fittings



No twist one-piece fittings

10-32 for 1/16" tubing

These new fittings offer the convenience of a one-piece fitting while solving a problem inherent to such designs. In other one-piece designs, the ferrule rotates against the fitting detail, creating particulates. The no twist design has a separate ferrule that snaps into the nut, so it's attached but still free to avoid rotation during tightening.

Since the ferrule is not machined onto the nut, it can be made from a different material. PEEK nut with PEEK ferrule, or PEEK nut with CTFE ferrule – the possibilities are endless.

Package of 5:	Glass-filled PEEK	PEEK	CTFE
	ferrule	ferrule	ferrule
Nut type Length	Prod No	Prod No	Prod No
PEEK, hex short	ZNF1PKG-5	ZNF1PK-5	ZNF1KF-5
PEEK, hex medium	MZNF1PKG-5	MZNF1PK-5	MZNF1KF-5
PEEK, hex long	LZNF1PKG-5	LZNF1PK-5	LZNF1KF-5
PEEK, fingertight	ZNF1FPKG-5	ZNF1FPK-5	ZNF1FKF-5

Optional ferrule materials available – FEP, PFA, PTFE, and glass-filled PTFE. Call for availability. Some 1/32" versions are available. Call for details.

Patent No. 7,316,777

Internal nuts - high pressure PEEK

PEEK nuts are used in Cheminert polymeric valves with zero dead volume fittings. They can also be used as alternatives to standard stainless steel Valco nuts when polymeric ferrules are used (up to approximately 175°C). Fingertight nuts have a knurled surface designed to provide sufficient sealing force on the ferrule without wrenches. Hex style nuts allow wrench tightening; however, since they are polymeric, they can break and are recommended for use only when space is limited and fingers won't fit.

Caution: PEEK nuts are intended for use only with polymeric ferrules, which seal with lower force than their stainless steel counterparts. Overtightening can result in breakage.

	ruckuge
POLYMERS AT A GLANCE	1/32" fir
PEEKPK	1/32" fir
Chemical resistance; up to 225°C	1/16" fir
	1/16" he
100 μm = .004"	1/16" he
$150 \mu m = .006$ "	1/16" he
0.05	

150 µm	=	.006"
0.25 mm	=	.010"
0.50 mm	=	.020"
0.75 mm	=	.030"
10 000	_	040"

MORE INFORMATION Tightening tool for

hex-head PEEK nuts..67

> $2.0 \, \text{mm} = .080''$ $4.6 \, \text{mm} = .180$ " $6.0 \, \text{mm} = .236$ " $6.4 \, \text{mm} = .253$ "

1.5 mm = .060"

7.0 mm = .275" $10.0 \, \text{mm} = .400$ "

27.0 mm = 1.08"

 $1/32" = 0.8 \, \text{mm}$ 1/16" = 1.6 mm 1/8" = 3.2 mm

= 9.5 mm 3/8" 1/2"

1/4" $= 6.4 \, \text{mm}$ $= 12.7 \, \text{mm}$

Package of 10:	Prod no	Length
1/32" fingertight 1/32" fingertight	ZN.5FPK-10 LZN.5FPK-10	.42" .54"
1/16" fingertight	ZN1FPK-10	.88"
1/16" hex 1/16" hex 1/16" hex	ZN1PK-10 MZN1PK-10 LZN1PK-10	.45" .62" .87"
1/8" hex	ZN2PK-10	.62"



Ferrules – high pressure PEEK

PEEK ferrules seal by the increased friction from compression.

Package of 10:	Prod No	Pkg of 10
1/32"	ZF.5PK-10	1/4"
1/16"	ZF1PK-10	3/8"
1/8"	ZF2PK-10	1/2"



Ferrules – grooved PEEK

These patented ferrules* feature a grooved design that permits the ferrule to grip the tube in multiple places. They work great on tubing that is softer than the ferrule material. For example, PEEK grooved ferrules work well on PTFE or FEP tubing. They are not generally recommended if the tubing is the same material as the ferrule. Prod No

ZGF.5PK-10 Package of 10: 1/32" 7GF1PK-10 1/16"

