Internal Reducers

NEW Internal reducers

for 360 µm tubing

Directly connect 360 µm tubing into a 1/32" Valco valve or fitting detail, providing a positive leak-free seal with zero dead volume. The same patented design as our larger internal reducers (below). Both versions have a stainless steel body.

Tubing OD	Nut/ferrule material	Prod No	Price	
1/32" to 360 μm	Stainless	C360IZR.5S6		
	PEEK	C360IZR.5S6PKG		

Internal reducers

Valco's patented internal reducer (IZR) allows smaller tubing to be used in valves with fitting details for larger tubing, forming a positive leak-free seal with zero dead volume. The small line from your system goes directly into the IZR and the sample goes directly into the valve, without the short pieces of connecting tubing required if a reducing union was used instead. (A reducing ferrule would also work, but makes a seal of less integrity.) Once the fitting is installed, only one wrench is required to remove and reinstall it.

A second version has a 2 micron stainless steel frit pressed into the end of the liner, adding filtering capability. However, we suggest using these only as a final or backup filter, with a standard filter (see page 52) as the primary filter. Because IZRs have a much smaller surface area than the standard filter, they tend to plug too often if used in a stand-alone capacity.



Patent No. 4,173,363.

		Without frit		With 2	μ frit			
Tubing OD	Bore	Prod No	Price	Prod No	Price			
1/16" to 1/32"	0.25 mm	IZR1.5		IZR1.5F				
	0.50 mm	IZR1.5L		IZR1.5LF				
	1/32"	IZR1.5T		_				
1/8" to 1/16"	0.25 mm	IZR21C		IZR21CF				
	0.50 mm	IZR21		IZR21F				
	1.00 mm	IZR21L		IZR21LF				
	1/16"	IZR21T		-				
1/4" to 1/16"	1.00 mm	IZR41		IZR41F				
1/4" to 1/8"	1.00 mm	IZR42		IZR42F				
1/4" to 1/8"	2.00 mm	IZR42L		IZR42LF				
1/16"	4.44.611	IZR 1/1		1/8"	1/8"			
TUBING	1/16" NUT	BODY FERF		FERRULE	LINER			
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Valco's unique internal reducer

(IZR21)

0.25 mm = .010" 0.50 mm = .020" 0.75 mm = .030" 1.0 mm = .040" $1.5 \, \text{mm} = .060$ " 2.0 mm = .080" 4.6 mm = .180" $6.0 \, \text{mm} = .236$ " 6.4 mm = .253" 7.0 mm = .275" 10.0 mm = .400" 27.0 mm = 1.08" $1/32" = 0.8 \, \text{mm}$ $1/16" = 1.6 \, \text{mm}$ 1/8" $= 3.2 \, \text{mm}$ 1/4" = 6.4 mm 3/8" = 9.5 mm1/2" = 12.7 mm

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IZR liner with pressed-in frit

2 MICRON