

Packed Columns & Packing Materials



Top: David Smith, Restek Performance Coatings
Senior Chemist

Bottom: Gary Stidsen, GC Columns Product
Manager and Don Rhoads, Product Development
Technical Specialist

Bonded Stationary Phases

We combined our stationary phase synthesis experience with our unique Silcoport™ packing deactivation process to create bonded phase packings that provide longer lifetimes, lower bleed, and shorter conditioning times.

We offer bonded methyl silicone phases (Rtx®-1 and Rtx®-5) and a bonded Carbowax® phase (Stabilwax®) completely cross-linked on Silcoport™ packing. We have evaluated Rtx®-1 and Rtx®-5 bonded packed column phases side-by-side with nonbonded phases of comparable polarity; the bonded phases last longer than the equivalent nonbonded packing materials. Table I shows retention times on an Rtx®-1 bonded packed column are highly repeatable after only 30 minutes conditioning.

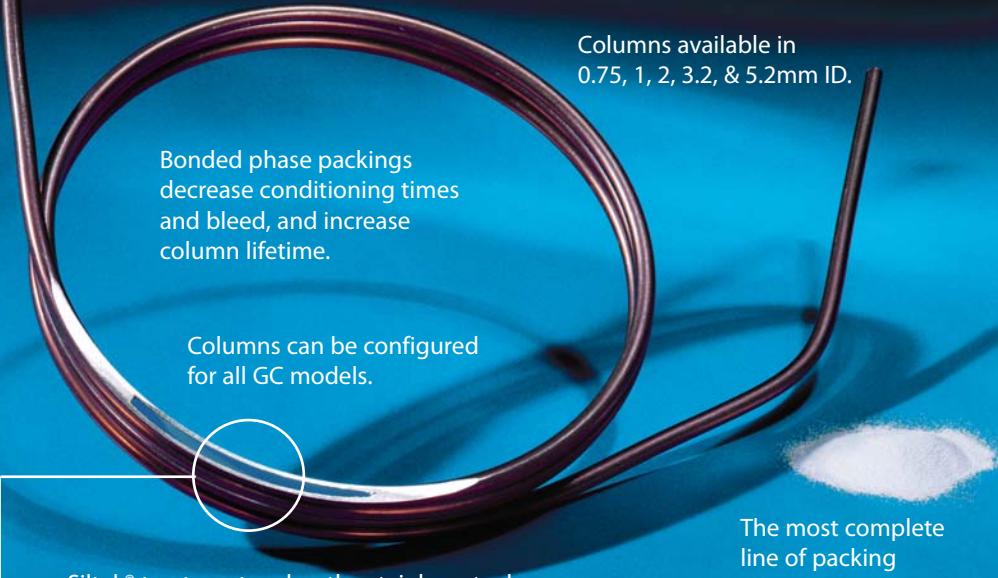
Table I Highly repeatable retention times demonstrate the Rtx®-1 bonded packed column is stable after only 30 minutes of conditioning.

| Hydrocarbon | Min. | Max. | Retention Time | Stand. Dev. |
|-------------|--------|--------|----------------|-------------|
| C5 | 0.241 | 0.243 | 0.242 | 0.001 |
| C6 | 0.493 | 0.497 | 0.495 | 0.002 |
| C10 | 5.746 | 5.765 | 5.752 | 0.005 |
| C20 | 18.482 | 18.491 | 18.486 | 0.004 |
| C28 | 25.093 | 25.103 | 25.098 | 0.004 |
| C40 | 32.160 | 32.171 | 32.166 | 0.004 |
| C44 | 34.316 | 34.328 | 34.326 | 0.007 |

n=9 columns

Who says packed columns are old technology? Not Restek!

By combining flexible Siltek® tubing with low-bleed bonded phases, we have made the most significant improvements in packed column technology in more than 25 years!



Bonded phase packings decrease conditioning times and bleed, and increase column lifetime.

Columns available in 0.75, 1, 2, 3.2, & 5.2mm ID.

Columns can be configured for all GC models.

Siltek® treatment makes the stainless steel surface more inert than glass.

The most complete line of packing materials available.

Specialty Bonded Stationary Phases



Barry Burger
Innovations Chemist
15+ years of service!

Restek's packed columns deliver the PUNCH!

1. Bonded stationary phases mean short conditioning times, low bleed, and unsurpassed column lifetimes.
2. SilcoSmooth™ tubing provides the inertness of glass and the durability of stainless steel.
3. Silcoport™ diatomaceous earth provides unsurpassed inertness for trace analysis.

Bonded Packed Column Stationary Phases

- Short conditioning times.
- Low bleed levels.
- Higher sensitivities.
- Longer column lifetimes.
- Unsurpassed inertness for active compounds.

Bonded phases are used in capillary columns because they provide a dramatic increase in column quality. To truly bridge the gap between traditional packed columns and capillary columns, it was necessary to develop bonded liquid phases for packed columns. Packed column chromatographers can expect shorter conditioning times, lower bleed, and longer column lifetimes by using Restek bonded phase packed columns.

Bonded phases also last much longer than nonbonded phases. Bonded phases are more resistant to oxidation than nonbonded phases because of the stronger intermolecular forces produced by cross-linking. Because the material is thoroughly cross-linked, the phase will not sag, as often happens with nonbonded phases. Figure 1 shows a comparison of a bonded and a nonbonded methyl silicone column after 170 temperature cycles. The results show the impressive durability of bonded phases.

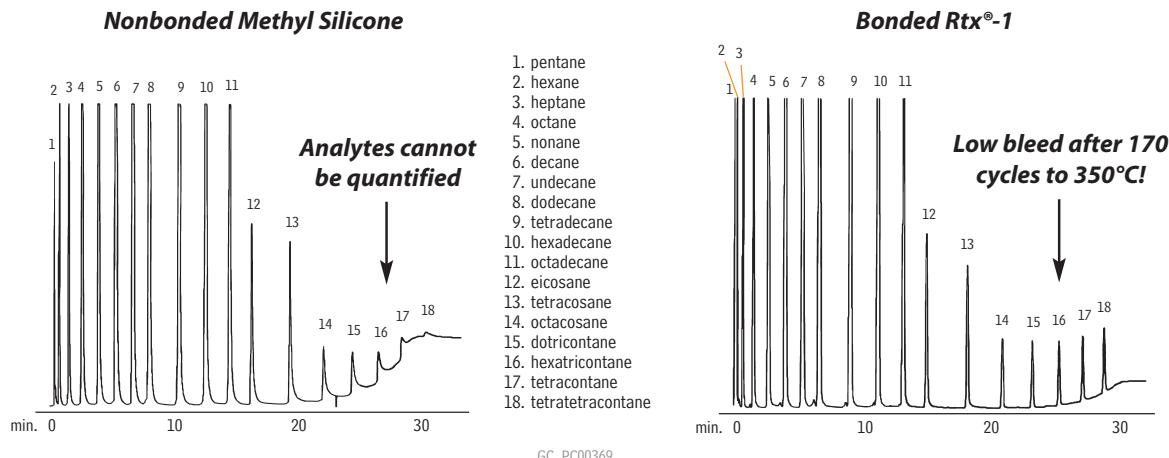
Equivalent Liquid Phases

Rtx®-1
BP-1, CC-1, CP-Sil 5CB, DB-1, DC-200, GE-SF-96, HP-1, HP-101, OV-1, OV-101, RSK-150, RH-1, SE-30, SP-2100, SPB-1, UCC W-98

Rtx®-5
BP-5, CB-5, CC-5, CP-Sil 8CB, DB-5, HP-5, OV-73, SE-52, SE-54, SPB-5, Ultra-5

Stabilwax®
BP-20, CP-Wax, CW-20, DB-Wax, HP-Innowax, PE-Wax, Supelcowax-10

Figure 1 Bonded packed columns exhibit longer lifetime than nonbonded packed columns.



25" x 1/8" x 2mm ID Rtx®-1 Sim Dist 2887 SilcoSmooth™ stainless steel (cat.# 80000-800)

1.0µl direct injection, 1–12% (w/w) each component

Oven temp.: 35°C to 350°C @ 10°C/min. (hold 5 min.)

Inj. & det. temp.: 350°C

Carrier gas: helium @ 25mL/min.

FID sensitivity: 256 x 10¹¹ AFS

cat.# 31674 (1% each listed analyte in CS₂) and cat.# 31675 (5% each, neat) meet requirements of ASTM D2887-01.

Packed Column Tubing

Packed Column Tubing

Restek offers a wide range of tubing choices for our packed columns, including SilcoSmooth™ (Siltek®-treated stainless steel), stainless steel, Hastelloy®, nickel, copper, and Teflon® tubing. SilcoSmooth™ and stainless steel tubing are our two most popular column materials. SilcoSmooth™ tubing is an excellent replacement for fragile glass columns. Stainless steel tubing works well with most applications for nonreactive compounds.

SilcoSmooth™ Tubing

If your analysis involves reactive compounds, you can use fragile and inflexible glass columns, or you can step up to SilcoSmooth™ tubing which combines the inertness of glass with the strength and flexibility of stainless steel. Made from ultra-smooth, seamless 304 stainless steel and treated with Restek's innovative Siltek® deactivation process, SilcoSmooth™ tubing can replace glass columns for virtually any application.

did you know?

Restek's advanced packed column technology provides columns with unmatched inertness and efficiency.

Stainless Steel Tubing

If you are analyzing hydrocarbons or nonreactive compounds, you can use our rugged, flexible, and economical stainless steel columns. Restek stainless steel columns are made from high-quality weldrawn tubing.

Hastelloy® Tubing

Hastelloy® tubing is a nickel-chromium alloy with excellent inertness. It is normally used only for highly corrosive or oxidizing compounds or gases.

Nickel Tubing

Nickel tubing is often used for analyses of caustic or oxidizing compounds or gases.

Copper Tubing

Copper is a general purpose tubing that is only recommended for nonactive compounds.

Teflon® Tubing

Teflon® tubing is often used for reactive compounds or other special applications. Note that this tubing is permeable to gases.

Table I Packed column tubing dimensions

| Material | 1/4-inch OD x 5.3mm ID | 3/16-inch OD x 3.1mm ID ¹ | 1/8-inch OD x 2.0mm ID ² | 1/16-inch OD x 1.2mm ID ³ | 1/32-inch OD x 1.0mm ID ³ | 0.95mm OD x 0.75mm ID ⁴ |
|-----------------|---------------------------|---|--|---|---|---------------------------------------|
| SilcoSmooth™ | ✓ | ✓ | ✓ | | ✓ | ✓ |
| Stainless Steel | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Hastelloy® | | | ✓ | | | |
| Nickel | | | ✓ | | | |
| Copper | ✓ | | ✓ | | | |
| Teflon® | | | ✓ | | | |

¹ 3/16-inch OD x 3.1mm ID replaces 1/4-inch OD x 4mm ID glass columns.

² 1/8-inch OD x 2mm ID replaces 1/4-inch OD x 2mm ID glass columns.

³ 1/16-inch OD x 1.2mm and 1.0mm ID micropacked columns are designed for packed column injection systems.

⁴ 0.95mm OD x 0.75mm ID micropacked columns are designed for capillary injection systems.

1/8- or 3/16-inch OD columns are easily adaptable to 1/4-inch or 5mm ID injection ports, using inexpensive adaptors.

All Restek packed columns can be coiled to fit any instrument configuration.

Packed Column Reduction Fittings

We will weld tubing reducers or VCR fittings to your column. Call Customer Service (ext. 3), or your Restek representative, for pricing & availability.



Welded Tubing Reducers



Welded VCR Fittings

please note

We do not offer packed glass columns. SilcoSmooth™ columns offer the inertness of glass, without breakage problems.

Stock Packed Columns

for custom
columns

see page 127

please note

These columns are for on-column injections. For not-on-column configuration, add suffix -901.

Bonded Packed Column Stationary Phases

- Low bleed levels.
- Longer column lifetimes.
- Short conditioning times.

| Bonded Phase | Stainless Steel Tubing | | | | SilcoSmooth™ Tubing** | | | |
|------------------------|------------------------|-------------|------------|--------|-----------------------|-------------|------------|--------|
| | L (ft.) | OD (in.) | ID (mm) | cat.#* | L (m) | OD (in.) | ID (mm) | cat.#* |
| 3% Rtx®-1 | 6 | 1/8 | 2.1 | 80441- | 2 | 1/8 | 2 | 80401- |
| 10% Rtx®-1 | 6 | 1/8 | 2.1 | 80442- | 2 | 1/8 | 2 | 80405- |
| 20% Rtx®-1 | 6 | 1/8 | 2.1 | 80443- | 2 | 1/8 | 2 | 80409- |
| 3% Rtx®-5 | 6 | 1/8 | 2.1 | 80444- | 2 | 1/8 | 2 | 80477- |
| 10% Rtx®-5 | 6 | 1/8 | 2.1 | 80445- | 2 | 1/8 | 2 | 80478- |
| 20% Rtx®-5 | 6 | 1/8 | 2.1 | 80446- | 2 | 1/8 | 2 | 80479- |
| 5% Rtx®-Stabilwax® | 6 | 1/8 | 2.1 | 80447- | 2 | 1/8 | 2 | 80415- |
| 10% Rtx®-Stabilwax® | 6 | 1/8 | 2.1 | 80448- | 2 | 1/8 | 2 | 80416- |
| 20% Rtx®-Stabilwax® | 6 | 1/8 | 2.1 | 80449- | 2 | 1/8 | 2 | 80417- |
| Rtx®-1 SimDist 2887*** | 25" | 1/8 | 2.1 | 80450- | 25" | 1/8 | 2 | 80000- |

please note

Temperature limits for stationary phases are listed on page 124.

Chromosorb®-Based Packed Columns

| On 100/120 Silcoport™ W*** | Stainless Steel Tubing | | | | SilcoSmooth™ Tubing** | | | |
|------------------------------|------------------------|-------------|------------|--------|-----------------------|-------------|------------|--------|
| | L (ft.) | OD (in.) | ID (mm) | cat.#* | L (m) | OD (in.) | ID (mm) | cat.#* |
| 3% Rt™-101 | 6 | 1/8 | 2.1 | 80461- | 2 | 1/8 | 2 | 80400- |
| 3% Rt™-2100 | 6 | 1/8 | 2.1 | 80462- | 2 | 1/8 | 2 | 80420- |
| 5% Rt™-1200/1.75% Bentone 34 | 6 | 1/8 | 2.1 | 80463- | 2 | 1/8 | 2 | 80125- |
| 5% Rt™-1200/5% Bentone 34 | 6 | 1/8 | 2.1 | 80464- | 2 | 1/8 | 2 | 80129- |

| On Chromosorb® PAW | Mesh | Stainless Steel Tubing | | | | SilcoSmooth™ Tubing** | | | |
|--------------------|---------|------------------------|-------------|------------|--------|-----------------------|-------------|------------|--------|
| | | L (ft.) | OD (in.) | ID (mm) | cat.#* | L (m) | OD (in.) | ID (mm) | cat.#* |
| 10% TCEP | 100/120 | 8 | 1/8 | 2.1 | 80465- | 2.5 | 1/8 | 2 | 80126- |
| 23% Rt™-1700 | 80/100 | 30 | 1/8 | 2.1 | 80466- | 9.2 | 1/8 | 2 | 80128- |

Porous Polymers

Restek offers a full range of porous polymers, including HayeSep®, Porapak, and Chromosorb® Century Series polymers and Tenax TA packing, for analyses of volatile components and light solvents. To ensure fast stabilization times, each lot of packing is extensively solvent extracted and conditioned. Our QA test procedures give you the confidence that every batch you purchase will deliver consistent column-to-column performance.

Porous Polymer Packed Columns

also available

Chromosorb®, Porapak,
HayeSep®, and Tenax
packing materials.

See pages 122-123.

| Porous Polymers | Stainless Steel Tubing | | | | SilcoSmooth™ Tubing** | | | |
|-----------------|------------------------|-------------|------------|--------|-----------------------|-------------|------------|--------|
| | L (ft.) | OD (in.) | ID (mm) | cat.#* | L (m) | OD (in.) | ID (mm) | cat.#* |
| 80/100 Mesh | | | | | | | | |
| HayeSep® Q | 6 | 1/8 | 2.1 | 80467- | 2 | 1/8 | 2 | 80433- |
| Porapak Q | 6 | 1/8 | 2.1 | 80468- | 2 | 1/8 | 2 | 80427- |
| Porapak QS | 6 | 1/8 | 2.1 | 80469- | 2 | 1/8 | 2 | 80426- |
| Porapak R | 6 | 1/8 | 2.1 | 80470- | 2 | 1/8 | 2 | 80425- |
| Chromosorb® 101 | 6 | 1/8 | 2.1 | 80471- | 2 | 1/8 | 2 | 80435- |
| Chromosorb® 102 | 6 | 1/8 | 2.1 | 80472- | 2 | 1/8 | 2 | 80434- |

*Please add column instrument configuration suffix number to cat.# when ordering. See chart on the next page.

**Siltek®-treated stainless steel.

***Modified version of Chromosorb® W; highest inertness, most consistent performance.

CarboBlack Solid Supports

Graphitized carbon black offers unique selectivity and very little adsorption for alcohol analyses. Two types of CarboBlack supports are available, CarboBlack B and CarboBlack C. CarboBlack B support, with its higher surface area, can hold up to a 10% loading of a nonsilicone liquid phase. CarboBlack C support can hold up to a 1% loading of a nonsilicone liquid phase. Many Carbowax® 20M-loaded CarboBlack packings are available. CarboBlack packings are treated with KOH or picric acid for basic or acidic compounds, and special alcoholic beverage loadings are available. CarboBlack supports provide resolution and retention similar to Carbopack™ and Carbograph™ supports.

also available

CarboBlack packing materials. See page 120.

| On CarboBlack B | Mesh | Stainless Steel Tubing | | | | SilcoSmooth™ Tubing** | | | |
|--|--------|------------------------|-------------|------------|--------|-----------------------|-------------|------------|--------|
| | | L (ft.) | OD (in.) | ID (mm) | cat.#* | L (m) | OD (in.) | ID (mm) | cat.#* |
| 5% Carbowax® 20M | 80/120 | — | — | — | — | 2 | 1/8 | 2 | 80105- |
| 5% Carbowax® 20M | 60/80 | 6 | 1/8 | 2.1 | 88012- | 1.8 | 1/8 | 2 | 80106- |
| 6.6% Carbowax® 20M | 80/120 | 6 | 1/8 | 2.1 | 80451- | 2 | 1/8 | 2 | 80107- |
| 4% Carbowax® 20M/ 0.8% KOH | 60/80 | — | — | — | — | 2 | 1/8 | 2 | 80116- |
| 1% RT™-1000 | 60/80 | 8 | 1/8 | 2.1 | 88013- | 2.4 | 1/8 | 2 | 80206- |
| 1% RT™-1000 | 60/80 | 6 | 1/8 | 2.1 | 80452- | 2 | 1/8 | 2 | 80207- |
| 3% RT™-1500 | 80/120 | 10 | 1/8 | 2.1 | 80453- | 3.05 | 1/8 | 2 | 80211- |
| 1% RT™-1510 | 60/80 | 10 | 1/8 | 2.1 | 80454- | 3.05 | 1/8 | 2 | 80216- |
| 1.5% XE-60/1% H ₃ PO ₄ | 60/80 | 6 | 1/8 | 2.1 | 80455- | 1.8 | 1/8 | 2 | 80305- |

Nickel 200 Tubing

| On CarboBlack B | Mesh | L (m) | OD (in.) | ID (mm) | cat.#* |
|---------------------------|-------|----------|-------------|------------|--------|
| | | (ft.) | (in.) | (mm) | cat.#* |
| 5% Krytox (Ni 200 tubing) | 60/80 | 3.05 | 1/8 | 2.1 | 80127- |

| On CarboBlack C | Mesh | Stainless Steel Tubing | | | | SilcoSmooth™ Tubing** | | | |
|--|--------|------------------------|-------------|------------|--------|-----------------------|-------------|------------|--------|
| | | L (ft.) | OD (in.) | ID (mm) | cat.#* | L (m) | OD (in.) | ID (mm) | cat.#* |
| 0.2% Carbowax® 1500 | 60/80 | 6 | 1/8 | 2.1 | 80456- | 2 | 1/8 | 2 | 80121- |
| 0.2% Carbowax® 1500 | 80/100 | 6 | 1/8 | 2.1 | 80457- | 2 | 1/8 | 2 | 80122- |
| 0.1% RT™-1000 | 80/100 | 6 | 1/8 | 2.1 | 80458- | 1.8 | 1/8 | 2 | 80205- |
| 0.19% picric acid | 80/100 | 6 | 1/8 | 2.1 | 80459- | 2 | 1/8 | 2 | 80311- |
| 0.3% Carbowax® 20M/0.1% H ₃ PO ₄ | 60/80 | 2.5 | 3/16 | 3.1 | 80460- | 0.75 | 3/16 | 3.1 | 80111- |

Column Instrument Configurations



General Configuration Suffix -800



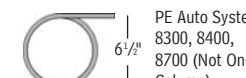
Agilent 5880, 5890, 5987, 6890: Suffix -810



Varian 3700, Vista Series, FID: Suffix -820



PE 900-3920
Sigma 1,2,3:
Suffix -830



PE Auto System 8300, 8400,
8700 (Not On-Column):
Suffix -840

See page 129 for custom configurations

Note: Initial 2" of column will be empty, to accommodate a needle. For a completely filled column (not on-column) add suffix -901.

Improved Molecular Sieves

Molecular sieve packed columns easily separate permanent gases at above-ambient temperatures. Restek's R&D chemists have developed new processes for preparing molecular sieve packings, which result in excellent batch-to-batch reproducibility. In addition, our molecular sieves are preactivated and ready to use. Each column comes with metal end-fittings to prevent water or carbon dioxide from adsorbing into the packing during shipment.

Molecular Sieve Packed Columns

| Molecular Sieve | Mesh | Stainless Steel Tubing | | | | SilcoSmooth™ Tubing** | | | |
|-----------------|--------|------------------------|-------------|------------|--------|-----------------------|-------------|------------|--------|
| | | L (ft.) | OD (in.) | ID (mm) | cat.#* | L (m) | OD (in.) | ID (mm) | cat.#* |
| Molesieve 5A | 60/80 | 6 | 1/8 | 2.1 | 80473- | 2 | 1/8 | 2 | 80428- |
| Molesieve 5A | 80/100 | 3 | 1/8 | 2.1 | 88015- | 1 | 1/8 | 2 | 80440- |
| Molesieve 5A | 80/100 | 6 | 1/8 | 2.1 | 80474- | 2 | 1/8 | 2 | 80429- |
| Molesieve 5A | 80/100 | 10 | 1/8 | 2.1 | 88014- | 3.05 | 1/8 | 2 | 80430- |
| Molesieve 13X | 60/80 | 6 | 1/8 | 2.1 | 80475- | 2 | 1/8 | 2 | 80480- |
| Molesieve 13X | 80/100 | 6 | 1/8 | 2.1 | 80476- | 2 | 1/8 | 2 | 80439- |

*Please add column instrument configuration suffix number to cat.# when ordering. See chart on this page.

**Silitek®-treated stainless steel.

Specialty Packed Columns

new!

free literature

Resolve Benzene and Toluene
in Spark Ignition Fuels
Containing Ethanol

Download your free copy from
www.restek.com

lit. cat.# 580227

D3606 Application Column (2 column set)

- Complete resolution of benzene from ethanol; no compromising coelutions.
- Easy, accurate quantification of aromatics.
- Fully conditioned column set—ready to use out of the box.
- Each set is tested for method applicability and includes chromatogram.

D3606 Application Column (2 column set)

Description

D3606 Application Column (2 column set)**

cat.#*

Column 1: 6' (1.8m), $\frac{1}{8}$ " OD, 2.0mm ID, nonpolar Rtx®-1

83606-

Column 2: 16' (4.9m), $\frac{1}{8}$ " OD, 2.0mm ID, proprietary packing material

*Please add column instrument configuration suffix number to cat.# when ordering. See chart on this page.

**This column set is for a valving system; therefore, packing material is filled to ends of columns.

Light Hydrocarbon Analysis

Special columns for unsaturated light hydrocarbons

Special columns for unsaturated light hydrocarbons

- Faster separations of C1 to C4 hydrocarbons.
- Res-Sil™ packing replaces Porasil materials.

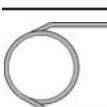
for more info

See page 121 for more information on Res-Sil™ packing materials.

Column Instrument Configurations



General Configuration
Suffix -800



Agilent 5880, 5890,
5987, 6890:
Suffix -810



Varian 3700,
Vista Series,
FID:
Suffix -820



PE 900-3920
8 1/4": Sigma 1,2,3:
Suffix -830

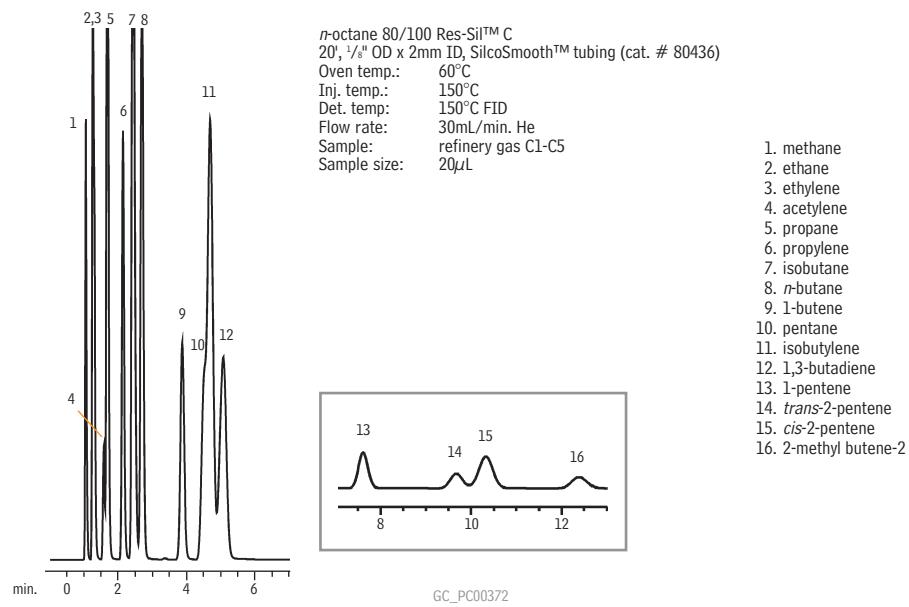


PE Auto System
8300, 8400,
8700 (Not On-
Column):
Suffix -840

See page 129 for custom configurations

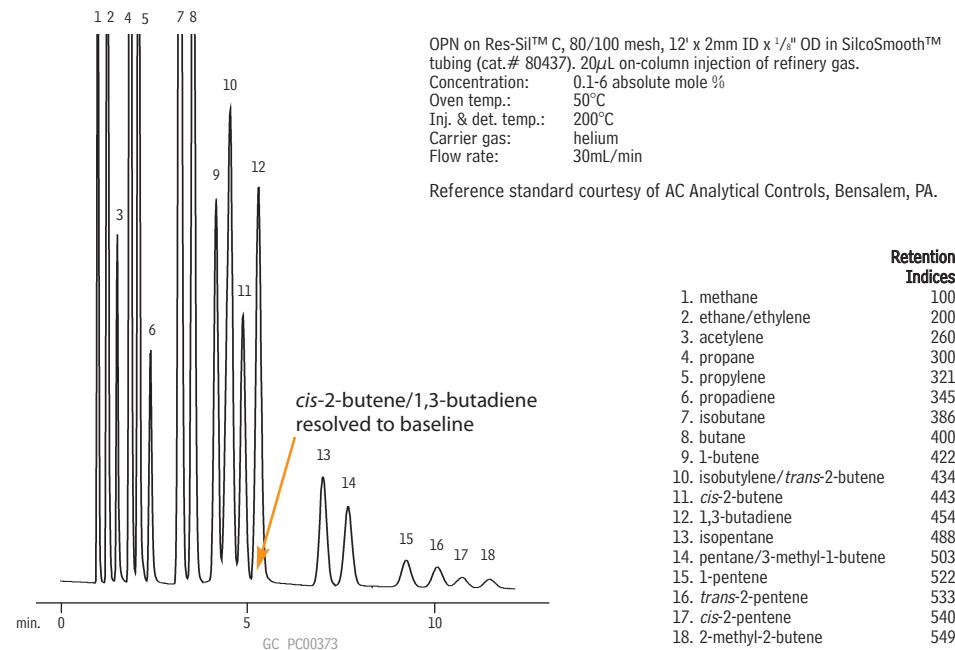
Note: Initial 2" of column will be empty, to accommodate a needle. For a completely filled column (not on-column) add suffix -901.

Figure 1 n-Octane on Res-Sil™ C packing has unique selectivity for unsaturated light hydrocarbons.



Specialty Packed Columns

Figure 2 OPN on Res-Sil™ C packing has unique selectivity for *cis*-2-butene and 1,3-butadiene.

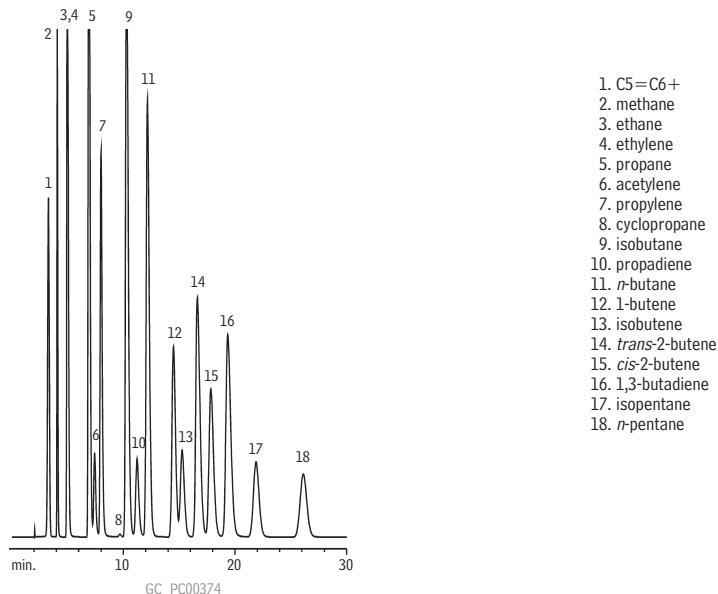


Darrel Zezzo
Ohio Valley Sales
Representative
1+ year of service!

also available

Res-Sil™ packing materials.
See page 121.

Figure 3 Refinery gas calibration standard on a Restek refinery gas packed column set.



2abc Refinery Gas Column Set (cat.# 88000-875) (3 column set)
Oven temp.: 60°C
Inj. temp.: 150°C
Det. temp.: 150°C FID
Flow rate: 30mL/min., helium
Sample: refinery gas
Sample size: 1cc

Specialty Packed/Micropacked Columns

Permanant Gases & Hydrocarbon Analysis

it's a fact

ShinCarbon ST is an ideal packing material for permanent gases, low molecular weight hydrocarbons, sulfur dioxide, and Freon® gases.

also available

For adapter kits for installing packed/micropacked columns, see page 119.

ShinCarbon ST Packed/Micropacked Columns

- Separate permanent gases, including CO/CO₂, without cryogenic cooling.
- Rapid separations of permanent gas/light hydrocarbon mixtures.
- Excellent compatibility with most GC detectors—minimal bleed, minimal baseline rise.
- Preconditioned, less than 30 minutes to stabilize.

Analyze oxygen, nitrogen, methane, carbon monoxide, and carbon dioxide with one column and at room temperature. ShinCarbon ST material, a high surface area carbon molecular sieve (~1500 m²/g), is the ideal medium for separating gases and highly volatile compounds by GSC. The rapid, above-ambient analyses these columns provide will be a great convenience. Excellent thermal stability of the high surface area carbon, combined with careful conditioning during column manufacturing, ensures low-bleed operation and rapid stabilization when installing a new column. Custom-made ShinCarbon ST columns are available on request.

ShinCarbon ST is a highly stable material. Its 330°C upper temperature limit minimizes bleed and baseline rise during temperature programming, making the material compatible with most detection systems used for gas analysis, including TCD or HID. All ShinCarbon ST columns are fully conditioned in an oxygen/moisture free environment to prevent contamination. This minimizes stabilization time (less than 30 minutes) when installing a new column which, in turn, minimizes downtime.

ShinCarbon ST 80/100 Packed Columns (SilcoSmooth™ Stainless Steel)

| OD | ID | 2-Meter* |
|-------------------|-------|----------|
| 1/8" Silcosmooth™ | 2.0mm | 80486- |

ShinCarbon ST 100/120 Micropacked Columns**

| OD | ID | 1-Meter | 2-Meter |
|--------|--------|---------|---------|
| 1/16" | 1.0mm | 19809 | 19808 |
| 0.95mm | 0.75mm | 19810 | — |

*Please add column instrument configuration suffix number to cat.# when ordering. See chart on the next page.

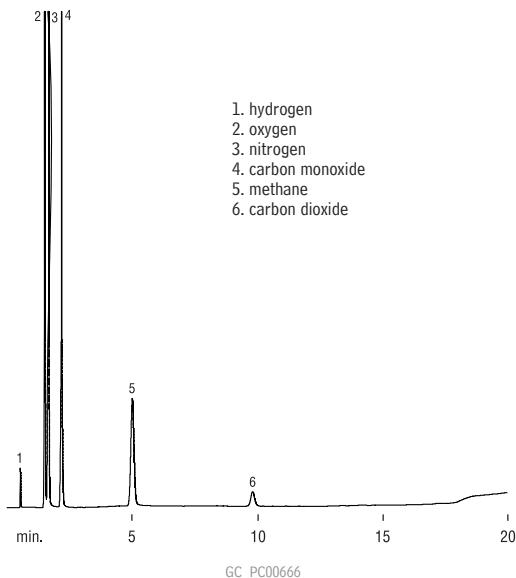
**Order installation kit separately. See page 119.

a plus 1 story

"Being one of the first labs to utilize the ShinCarbon column in a real working environment, I was pleased to find that I was able to do all my permanent gas analysis on one column instead of the customary two. The peaks were sharper than I had experienced in the past and run time was significantly reduced. We are extremely pleased with the performance of the ShinCarbon column and will continue to find even more applications for it."

Bruce Nasser,
Quality Control Chemist,
Oxygen Service Spec Lab

Separate permanent gases in 10 minutes, without cryogenics.



ShinCarbon ST 100/120 mesh
2 meter x 1mm ID micropacked (cat.# 19808)
Sample: 5µL permanent gases mix, approx.
5 mol. percent each
Inj. temp.: 100°C
Carrier gas: helium
Flow rate: 10mL/min.
Oven temp.: 40°C (hold 3 min.) to 250°
@ 8°/min. (hold 10 min.)
Det. HID @ 200°C

please note

For additional example applications for ShinCarbon ST columns, see pages 682, 684, and 686 in the Applications section.

Specialty Packed/Micropacked Columns

Rt™-XLSulfur Packed/Micropacked Columns

- Optimized columns for low ppbv sulfur analyses.
- Eliminate the need for Teflon® tubing.
- Column and end-fittings are Siltek® treated for maximum inertness.

Excellent for
Sulfur Analysis

Sulfur analyses are traditionally performed using Teflon® tubing to improve column inertness. Unfortunately, Teflon® tubing is gas permeable, difficult to pack with high efficiency, prone to shrinkage, and has poor thermal stability. Analyses of ppbv levels of sulfur compounds are possible with the Rt™-XLSulfur column. The packing material for Rt™-XLSulfur columns is extensively deactivated for analysis of low ppbv levels of hydrogen sulfide and methyl mercaptan. It is then treated to achieve effective separation of hydrocarbons from sulfur compounds. The interior wall and the end-fittings of the Rt™-XLSulfur column are Siltek® treated, making the column as inert as Teflon®. The extra care taken with this column ensures more accurate analyses of sulfur compounds.

Rt™-XLSulfur Packed Columns

| OD | ID | 1-Meter* | 2-Meter* |
|-------|-------|----------|----------|
| 1/8" | 2.0mm | 80484- | 80485- |
| 3/16" | 3.1mm | 80482- | 80483- |

Rt™-XLSulfur Micropacked Columns**

| OD | ID | 1-Meter | 2-Meter |
|--------|--------|---------|---------|
| 1/16" | 1.0mm | 19804 | 19805 |
| 0.95mm | 0.75mm | 19806 | 19807 |

*Please add column instrument configuration suffix number to cat.# when ordering. See chart on this page.

**Order installation kit separately. See page 119.

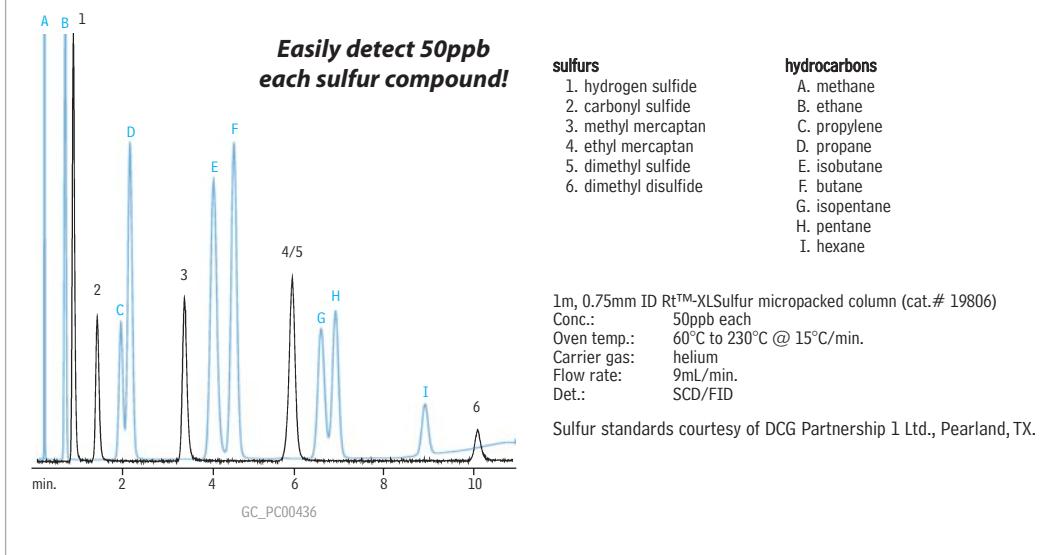
did you know?

Rt™-XLSulfur columns are optimized for low ppb-level sulfur analysis!

also available

For adapter kits for installing packed/micropacked columns, see page 119.

Rt™-XLSulfur micropacked column separates hydrocarbons from sulfur compounds.



Column Instrument Configurations

| | |
|--|--|
| | General Configuration Suffix -800 |
| | Agilent 5880, 5890, 5987, 6890: Suffix -810 |
| | Varian 3700, Vista Series, FID: Suffix -820 |
| | PE 900-3920 8/16" Sigma 1,2,3: Suffix -830 |
| | PE Auto System 8300, 8400, 8700 (Not On-Column): Suffix -840 |

See page 129 for custom configurations

Note: Initial 2" of column will be empty, to accommodate a needle. For a completely filled column (not on-column) add suffix -901.

Micropacked Columns

Micropacked Columns

- Increased efficiency over traditional packed columns.
- Higher capacity than PLOT columns.
- Made from inert, flexible Siltek®-treated stainless steel tubing.
- Siltek®-treated, braided-wire end plug keeps packing intact, even under intense pressure surges during valve switching.
- Wide range of packings available.
- 100/120 mesh particles (molecular sieves are 80/100 mesh).

also available

For adapter kits for installing micropacked columns, see page 119.

did you know?

All micropacked columns are made with inert SilcoSmooth™ tubing, see page 111.

also available

0.53mm ID micropacked columns. Please contact Technical Service for more information.

Efficient, inert, and flexible

Micropacked columns are highly efficient and provide good sample capacity. With our inert Siltek® treatment, micropacked columns are a powerful tool for solving many difficult application problems. Because the Siltek® treatment permeates the stainless steel surface, the column can be flexed and coiled without any fear of chipping or cracking the inert surface.

Easy to install—multiple internal diameters

Our micropacked columns are designed to fit packed and capillary injection systems. 1mm ID, standard wall ($\frac{1}{16}$ -inch OD) micropacked columns offer improved efficiency in packed column instruments, without the expense of converting to capillary injection systems. 0.75mm ID, thin wall (0.95mm OD) micropacked columns install easily into a capillary injector, using slightly larger ferrules. Micropacked columns operate at flows exceeding 10cc/min., for trouble-free operation.

Braided wire end plugs

Glass wool end plugs can be dislodged easily by carrier gas pressure surges. Restek's chemists insert braided wire into the column and secure it by making a small crimp near the column outlet. End plugs are Siltek® treated—the sample contacts only inert surfaces.

Micropacked Columns

| | ID | OD | Temp. Range | 0.56-Meter | | |
|--------------------|---------------|--------|------------------|-------------|---------|---------|
| | Mesh | ID | OD | Temp. Range | 1-Meter | 2-Meter |
| 20% TCEP on 80/100 | | | | | | |
| Chromosorb® PAW | | 0.75mm | $\frac{1}{16}$ " | 0–120°C | 19040 | |
| | HayeSep® R | 0.75mm | 0.95mm | up to 250°C | 19014 | 19015 |
| | HayeSep® R | 1.00mm | $\frac{1}{16}$ " | up to 250°C | 19012 | 19013 |
| | HayeSep® Q | 0.75mm | 0.95mm | up to 275°C | 19018 | 19019 |
| | HayeSep® Q | 1.00mm | $\frac{1}{16}$ " | up to 275°C | 19016 | 19017 |
| | HayeSep® N | 0.75mm | 0.95mm | up to 165°C | 19022 | 19023 |
| | HayeSep® N | 1.00mm | $\frac{1}{16}$ " | up to 165°C | 19020 | 19021 |
| | HayeSep® S | 0.75mm | 0.95mm | up to 250°C | 19010 | 19011 |
| | HayeSep® S | 1.00mm | $\frac{1}{16}$ " | up to 250°C | 19008 | 19009 |
| | Molesieve 5A | 0.75mm | 0.95mm | up to 300°C | 19002 | 19003 |
| | Molesieve 5A | 1.00mm | $\frac{1}{16}$ " | up to 300°C | 19000 | 19001 |
| | Molesieve 13X | 0.75mm | 0.95mm | up to 350°C | 19006 | 19007 |
| | Molesieve 13X | 1.00mm | $\frac{1}{16}$ " | up to 350°C | 19004 | 19005 |

Searching for a product?

Don't see the column you need?

Contact our Technical Service team at 800-356-1688 or 814-353-1300, ext. 4, or contact your Restek representative, to obtain the column needed for your application.

Packed and Micropacked Installation Kits

Packed Column Inlet Adaptor Kits

- Use $\frac{1}{8}$ " and $\frac{3}{16}$ " OD columns in $\frac{1}{4}$ " on-column injection ports.
- Centers column perfectly in injection port to eliminate bent syringe needles.
- Slotted design prevents carrier gas occlusion.
- Vespel®/graphite reducing ferrules make installation easy.
- Includes all nuts & ferrules used to attach tubing to the injector or detector.

| Description | For $\frac{1}{8}$ " Columns | | For $\frac{3}{16}$ " Columns | |
|---|-----------------------------|-------|------------------------------|-------|
| | qty. | cat.# | qty. | cat.# |
| Packed Column Inlet Adaptor Kit for $\frac{1}{4}$ " Injection Ports | kit | 21651 | kit | 21650 |
| Packed Column Inlet Adaptor Kit for Shimadzu 5mm Injection Ports | kit | 21119 | kit | 21120 |
| Packed Column Inlet Adaptor Kit for Carlo-Erba GCs | kit | 21129 | kit | 21130 |



Adaptor kit centers the packed column in the injection port, so the syringe will not scrape the sides of the column.

Installation Kits

| Description | qty. | cat.# | price |
|---|------|-------|-------|
| Micropacked Column Installation Kit for 0.75mm ID columns; for valve applications. | | | |
| Kit contains: $\frac{1}{16}$ " Valco nut (1), $\frac{1}{16}$ " Vespel®/graphite ferrule (1), $\frac{1}{16}$ " graphite ferrule (1), $\frac{1}{16}$ " Sulfinert® union (1), $\frac{1}{16}$ " to $\frac{1}{16}$ " stainless steel union (1), Sulfinert® tubing, $\frac{1}{16}$ " OD x 0.04" ID (1ft/0.3m), stainless steel ferrule (1), graphite ferrules (2), Vespel®/graphite ferrules (2). | kit | 21062 | |
| Micropacked Column Installation Kit for 0.75mm ID columns; for split applications. | | | |
| Kit contains: graphite ferrules (2), Vespel®/graphite ferrules (2). | kit | 21063 | |
| Micropacked Column Installation Kit for 0.75mm ID columns; for all Agilent GCs. | | | |
| Kit contains: graphite ferrule (1), graphite ferrule (1), Vespel®/graphite ferrule (1), Vespel®/graphite ferrule (1). | kit | 21064 | |
| Micropacked Column Installation Kit for 1mm ID columns; for valve applications. | | | |
| Kit contains: $\frac{1}{16}$ " Valco nut (1), $\frac{1}{16}$ " stainless steel nut (1), $\frac{1}{16}$ " Vespel®/graphite ferrule (1), $\frac{1}{16}$ " graphite ferrule (1), stainless steel ferrule (1), $\frac{1}{16}$ " stainless steel front ferrule (1), $\frac{1}{16}$ " stainless steel back ferrule (1). | kit | 21065 | |
| Micropacked Column Installation Kit for 1mm ID columns; for direct injections. | | | |
| Kit contains: $\frac{1}{16}$ " stainless steel nuts (2), $\frac{1}{16}$ " Vespel®/graphite ferrules (2), $\frac{1}{16}$ " graphite ferrules (2), $\frac{1}{16}$ " stainless steel front ferrules (2), $\frac{1}{16}$ " stainless steel back ferrules (2). | kit | 21066 | |
| Packed Column Installation Kit for 2mm ID columns; for valve applications. | | | |
| Kit contains: $\frac{1}{8}$ " stainless steel nut (1), stainless steel Valco nut (1), $\frac{1}{8}$ " Vespel®/graphite ferrule (1), stainless steel Valco ferrule (1), $\frac{1}{8}$ " stainless steel front ferrule (1), $\frac{1}{8}$ " stainless steel back ferrule (1). | kit | 21067 | |

Micropacked Inlet Conversion Kits

Convert a capillary GC split/splitless inlet for use with $\frac{1}{16}$ " OD micropacked columns.

- For use with Agilent 5890 and 6890 GCs.
- Sample pathways deactivated for ultimate inertness.

| Description | qty. | cat.# |
|---|-------|-------|
| Micropacked Column Adaptor Kit for Split/Splitless Injection* | | |
| Complete kit with FID and injection port adaptors | kit | 22424 |
| Kit includes: Dual Vespel® Ring Inlet Seal, large bore; reducing nut, large bore; FID adaptor, large bore; $\frac{1}{16}$ " ferrule, Vespel®/graphite; $\frac{1}{16}$ " nut, stainless steel; $\frac{1}{16}$ " ferrules, Vespel®/graphite (2); 4mm splitless liner, intermediate polarity deactivated; $\frac{1}{16}$ " nuts, stainless steel (2) | | |
| Micropacked Column Adaptor Kit for On-Column Injection* | | |
| Complete kit with FID and injection port adaptors | kit | 22425 |
| Kit includes: Dual Vespel® Ring Inlet Seal, large bore; reducing nut, large bore; FID adaptor, large bore; $\frac{1}{16}$ " ferrule, Vespel®/graphite; $\frac{1}{16}$ " nut, stainless steel; $\frac{1}{16}$ " ferrules, Vespel®/graphite (2); Siltek® treated metal liner installation guide; $\frac{1}{16}$ " nuts, stainless steel (2) | | |
| Micropacked Column Adaptor Kit for Split/Splitless Injection | | |
| Injection Port Adaptor Kit | kit | 22426 |
| Kit includes: Dual Vespel® Ring Inlet Seal, large bore; reducing nut, large bore; $\frac{1}{16}$ " ferrule, Vespel®/graphite; $\frac{1}{16}$ " nut, stainless steel; 4mm splitless liner, intermediate polarity deactivated | | |
| Micropacked Column Adaptor Kit for On-Column Injection | | |
| Injection Port Adaptor Kit | kit | 22427 |
| Kit includes: Dual Vespel® Ring Inlet Seal, large bore; reducing nut, large bore; $\frac{1}{16}$ " ferrule, Vespel®/graphite; Siltek® treated metal liner installation guide; $\frac{1}{16}$ " nut, stainless steel | | |
| Micropacked Column Adaptor Kit for FID* | | |
| FID Adaptor Kit | kit | 22428 |
| Kit includes: FID adaptor, large bore; $\frac{1}{16}$ " ferrule, Vespel®/graphite; $\frac{1}{16}$ " nut, stainless steel; $\frac{1}{16}$ " nut, stainless steel; $\frac{1}{16}$ " ferrule, Vespel®/graphite | | |
| Replacement Inlet Seals for Micropacked Column Adaptor | | |
| Dual Vespel® Ring Inlet Seals, large bore (2) | 2-pk. | 22429 |
| Replacement Metal Liner Installation Guide for On-Column Injection | | |
| Siltek® treated metal liner installation guide | ea. | 22430 |
| Replacement 4mm Splitless Liner | | |
| 4mm splitless liner | ea. | 20772 |

*For use with packed column FIDs only.



Large-Bore Dual Vespel® Ring Inlet Seals



A) Large-Bore FID Adaptor,
B) $\frac{1}{16}$ " SS Nut,
C) $\frac{1}{4}$ " SS Nut,
D) $\frac{1}{4}$ " Vespel®/Graphite Ferrule



Large-Bore Reducing Nut



$\frac{1}{16}$ " Vespel®/Graphite Ferrules

Packed Column Packing Materials

**restek
innovation!**

Silcoport™—the most inert solid support available!

Silcoport™ Support Materials Outperform Any Deactivated Diatomaceous Earth Supports Available!

- Superior deactivation technology for improved inertness.
- Available in 80/100 and 100/120 mesh.
- Uniform particle distribution for maximum efficiency.

The increased sensitivity of modern detection systems and the desire to reduce detection limits requires a solid support to meet the challenging demands faced by analysts. Silcoport™ supports from Restek are the perfect match for highly inert SilcoSmooth™ tubing. Unlike conventional dimethyldichlorosilane (DMDCS) deactivation, Silcoport™ incorporates our proprietary fused silica deactivation technology on diatomaceous earth solid supports. Silcoport™ supports were developed using a special mixture of deactivants that yields the highest inertness without changing the polarity of the stationary phase. Each batch is carefully tested for particle size distribution, to ensure maximum efficiency. Inertness is confirmed by the analysis of a 50pg pesticide mixture.

did you know?

Silcoport™ support replaces

- Supelcoport™
- Chromosorb® W HP
- GasChrom® Q

Silcoport™ W BW support replaces

- GasChrom® Q

Silcoport™ Packings

| Description | Temp. Limit (°C) | Mesh | Min. Qty. [†] | cat.# |
|--------------------|------------------|---------|------------------------|-------|
| Silcoport™ P* | 400 | 80/100 | 100g | 25641 |
| | 400 | 100/120 | 100g | 25642 |
| Silcoport™ W** | 400 | 80/100 | 100g | 25689 |
| | 400 | 100/120 | 100g | 25673 |
| Silcoport™ W BW*** | 400 | 100/120 | 100g | 25674 |

*Prepared from Chromosorb® P; Restek acid washed deactivation.

**Prepared from Chromosorb® W; Restek acid washed deactivation.

***Prepared from Chromosorb® W; Restek base washed deactivation.

†Bulk quantities are available.

please note

Silcoport™ is available uncoated or coated with the liquid stationary phase of your choice on 80/100 or 100/120 mesh sizes. Call Restek at 800-356-1688 or 814-353-1300, ext. 3, or contact your Restek representative, for pricing and availability.

CarboBlack Packings

| Description | Temp. Limit (°C) | Mesh | Min. Qty. | cat.# |
|---|------------------|--------|-----------|-------|
| CarboBlack B | 500 | 60/80 | 10g | 25500 |
| | 500 | 80/120 | 10g | 25501 |
| CarboBlack C | 500 | 60/80 | 10g | 25502 |
| | 500 | 80/100 | 10g | 25503 |
| CarboBlack BHT-100 | 150 | 40/60 | 10g | 25504 |
| CarboBlack III (F) | 175 | 80/100 | 10g | 25506 |
| 5% Carbowax® 20m on CarboBlack B | 225 | 80/120 | 10g | 25507 |
| 6.6% Carbowax® 20m on CarboBlack B | 225 | 80/120 | 10g | 25508 |
| 4% Carbowax® 20m / 0.8% KOH on CarboBlack B | 220 | 60/80 | 10g | 25509 |
| 0.19% picric acid on CarboBlack C | 120 | 80/100 | 10g | 25510 |
| 4% Carbowax® 20m on CarboBlack B-DA | 200 | 80/120 | 10g | 25511 |

Packed Column Packing Materials

Res-Sil™ C Packings

- Unique separation of saturated and unsaturated hydrocarbons.
- Innovative bonding chemistry for batch-to-batch reproducibility, excellent thermal stability, and long life.
- Wide range of bonded phases available.
- Equivalent to Waters Durapak® packings.

Bonded silica packings with *n*-octane or cyanopropyl (OPN) functional groups yield faster separations of C1 to C4 hydrocarbons, higher thermal stability, shorter conditioning times, and longer lifetimes than conventional packings. However, bonded silica packings have had inconsistent reproducibility and limited availability. Restek's research team has solved these age-old problems by developing Res-Sil™ C packings for consistent performance.



Scott Harrison
Director of Marketing
1+ years of service!

Unique Selectivity for Process GC and High-Speed Analysis of Petrochemicals

Res-Sil™ C bonded packings are ideal for fast resolution of difficult-to-separate saturated and unsaturated C4 hydrocarbons (e.g., see pages 114 and 115). This unique selectivity, when combined with other columns in series, provides petroleum and petrochemical method developers with a powerful tool for fast determination of C1 to C5 hydrocarbons.¹

Innovative Research and Stringent QA Provide Batch-to-Batch Consistency

Restek's synthesis procedure eliminates batch-to-batch variations. The amount of bonded liquid phase is precisely controlled in every batch, for reproducible retention times and separations. Each production batch of Res-Sil™ C packing is tested with a complex hydrocarbon mixture to meet demanding retention time and retention index specifications. Column bleed is also evaluated to ensure that there are no retention shifts or high baselines.

OPN on Res-Sil™ C Packing—the Latest in a Line of Bonded GC Phases

Restek offers a wide range of bonded packings for packed column GC, including Rtx®-1 and Stabilwax® phases, Carbowax® and *n*-octane phases on Res-Sil™ C packing, and our OPN on Res-Sil™ C packing. Each of these packings has low bleed, conditioning times of less than 30 minutes, long lifetime, and consistent batch-to-batch reproducibility. Every batch of Restek's bonded phases is tested for bleed, efficiency, and retention index and retention time reproducibility.

also available

Custom packing materials are also available. See page 126.

Res-Sil™ Packing Materials

| Description | Temp. Limit (°C) | Mesh | Min. Qty. | cat.# |
|---------------------------------|------------------|--------|-----------|-------|
| Res-Sil™ C | 300 | 60/80 | 10g | 25400 |
| | 300 | 80/100 | 10g | 25028 |
| Res-Sil™ B | 300 | 60/80 | 10g | 25401 |
| | 300 | 80/100 | 10g | 25080 |
| 1% TCEP on Res-Sil™ B | 175 | 80/100 | 10g | 25081 |
| OPN on Res-Sil™ C | 150 | 80/100 | 10g | 25042 |
| <i>n</i> -Octane on Res-Sil™ C | 150 | 80/100 | 10g | 25030 |
| 2% Carbowax® 1540 on Res-Sil™ C | 150 | 80/100 | 10g | 25044 |

¹N.C. Saha, S.K. Jain, and R.K. Dua. *J. Chromat. Sci.* 1978, 323-328.

did you know?

Res-Sil™ replaces

- Poracil B
- Poracil C

Packed Column Packing Materials



Tom Barone
GC Columns
Manufacturing Technician
14+ years of service!

Chromosorb® Diatomaceous Earth Supports

Restek offers the full line of Chromosorb® solid supports that are specially sieved to remove fines and ensure tight particle distribution. Choosing the appropriate support will depend on your application. Need assistance? Call Technical Service at 800-356-1688 or 814-353-1300, ext. 4, or contact your Restek representative for more information.

Chromosorb® P (used to prepare Silcoport™ P)

Chromosorb® P support is manufactured from hard firebrick, making it a rugged material. This support is available acid washed (AW), nonacid washed (NAW), and traditional dimethyldichlorosilane (DMDCS) treated. Chromosorb® P support can hold up to 30 weight% of liquid stationary phase, making it the highest loading support available.

Chromosorb® W (used to prepare Silcoport™ W and Silcoport™ BW)

Chromosorb® W support is a flux-calcinated diatomite. This solid support is very fragile but offers the highest inertness of all diatomaceous earth supports. It can be prepared with up to 25 weight% of liquid stationary phase. Chromosorb® W support is available in AW, NAW, and DMDCS, or treated with Restek's proprietary (Silcoport™) deactivation. Chromosorb® W-HP is an acid washed, silanized version of Chromosorb® W.

Chromosorb® G

Chromosorb® G support is the hardest support available and has the lowest surface area of all the diatomaceous earth supports. Chromosorb® G support is available as AW, NAW, and DMDCS-treated. It can hold up to 10 weight% of liquid stationary phase.

Chromosorb® T

Chromosorb® T support is made from Teflon® material and is an extremely inert solid support.

Call Restek at 800-356-1688 or 814-353-1300, ext. 3, or contact your Restek representative for quotes on any Chromosorb® material. Some of the popular Chromosorb®-based stock columns and packings available are:

Chromosorb® Packings

| Description | Mesh | Min. Qty.* | cat.# |
|-----------------------|---------|------------|-------|
| Chromosorb® PNAW | 45/60 | 100g | 25629 |
| | 60/80 | 100g | 25630 |
| | 80/100 | 100g | 25631 |
| | 100/120 | 100g | 25632 |
| Chromosorb® PAW | 45/60 | 100g | 25633 |
| | 60/80 | 100g | 25634 |
| | 80/100 | 100g | 25635 |
| | 100/120 | 100g | 25636 |
| Chromosorb® PAW/DMDCS | 45/60 | 100g | 25637 |
| | 60/80 | 100g | 25638 |
| | 80/100 | 100g | 25639 |
| | 100/120 | 100g | 25640 |
| Chromosorb® GNAW | 45/60 | 100g | 25643 |
| | 60/80 | 100g | 25644 |
| | 80/100 | 100g | 25645 |
| | 100/120 | 100g | 25646 |
| Chromosorb® GAW | 45/60 | 100g | 25647 |
| | 60/80 | 100g | 25648 |
| | 80/100 | 100g | 25649 |
| | 100/120 | 100g | 25650 |

| Description | Mesh | Min. Qty.* | cat.# |
|-----------------------|---------|------------|-------|
| Chromosorb® GAW/DMDCS | 45/60 | 100g | 25651 |
| | 60/80 | 100g | 25652 |
| | 80/100 | 100g | 25653 |
| | 100/120 | 100g | 25654 |
| Chromosorb® G-HP | 100/120 | 100g | 25655 |
| Chromosorb® WNAW | 45/60 | 100g | 25656 |
| | 60/80 | 100g | 25657 |
| | 80/100 | 100g | 25658 |
| | 100/120 | 100g | 25659 |
| Chromosorb® WAW | 45/60 | 100g | 25660 |
| | 60/80 | 100g | 25661 |
| | 80/100 | 100g | 25662 |
| | 100/120 | 100g | 25663 |
| Chromosorb® WAW/DMDCS | 45/60 | 100g | 25664 |
| | 60/80 | 100g | 25665 |
| | 80/100 | 100g | 25666 |
| | 100/120 | 100g | 25667 |
| Chromosorb® W-HP | 60/80 | 100g | 25668 |
| | 80/100 | 100g | 25669 |
| | 100/120 | 100g | 25670 |
| | 120/140 | 100g | 25671 |
| Chromosorb® T | 40/60 | 100g | 25676 |

*Bulk quantities are available.

NAW—nonacid washed

AW—acid washed

DMDCS—dimethyldichlorosilane

BW—base washed

DA—deactivated for acidic compounds

Packed Column Packing Materials

Chromosorb® Century Packings

| Description | Temp. Limits (°C) | g/btl. | Mesh 60/80 | | Mesh 80/100 | | Mesh 100/120 | |
|-----------------|----------------------|--------|----------------------------|-------|-------------|-------|--------------|-------|
| | | | cat.# | cat.# | cat.# | cat.# | cat.# | cat.# |
| Chromosorb® 101 | 275/325 | 50g | 25608 | | 25609 | | 25610 | |
| Chromosorb® 102 | 250/300 | 50g | 25611 | | 25612 | | 25613 | |
| Chromosorb® 103 | 275/300 | 50g | 25614 | | 25615 | | 25616 | |
| Chromosorb® 104 | | | (equivalent to HayeSep® C) | | | | | |
| Chromosorb® 105 | 250/275 | 50g | 25617 | | 25618 | | 25619 | |
| Chromosorb® 106 | 250/275 | 50g | 25620 | | 25621 | | 25622 | |
| Chromosorb® 107 | 250/275 | 50g | 25623 | | 25624 | | 25625 | |
| Chromosorb® 108 | 250/275 | 50g | 25626 | | 25627 | | 25628 | |

Porapak Series Packings

| Description | Temp. Limit (°C) | g/btl. | Mesh 50/80 | | Mesh 80/100 | | Mesh 100/120 | |
|-------------|---------------------|--------|------------|-------|-------------|-------|--------------|-------|
| | | | cat.# | cat.# | cat.# | cat.# | cat.# | cat.# |
| Porapak P | 250 | 20g | 25576 | | 25577 | | 25578 | |
| Porapak PS | 250 | 20g | 25579 | | 25580 | | 25581 | |
| Porapak Q | 250 | 26g | 25582 | | 25583 | | 25584 | |
| Porapak QS | 250 | 26g | 25585 | | 25586 | | 25587 | |
| Porapak R | 250 | 24g | 25588 | | 25589 | | 25590 | |
| Porapak S | 250 | 26g | 25591 | | 25592 | | 25593 | |
| Porapak N | 190 | 29g | 25594 | | 25595 | | 25596 | |
| Porapak T | 190 | 31g | 25597 | | 25598 | | 25599 | |

HayeSep® Series Packings

| Description | Temp. Limit (°C) | g/btl. | Mesh 60/80 | | Mesh 80/100 | | Mesh 100/120 | |
|--------------|---------------------|--------|-------------------|-------|-------------|-------|--------------|-------|
| | | | cat.# | cat.# | cat.# | cat.# | cat.# | cat.# |
| HayeSep® A | 165 | 24g | 22560 | | 25032 | | 25033 | |
| HayeSep® B | 190 | 24g | 25561 | | 25034 | | 25035 | |
| HayeSep® C | 250 | 24g | 25562 | | 25036 | | 25037 | |
| HayeSep® D | 290 | 24g | 25563 | | 25038 | | 25039 | |
| HayeSep® DIP | 290 | 24g | 25564 | | 25565 | | 25566 | |
| HayeSep® DB | 290 | 24g | 25567 | | 25568 | | 25569 | |
| HayeSep® DOX | | | (Use HayeSep® DB) | | | | | |
| HayeSep® N | 165 | 24g | 25570 | | 25045 | | 25046 | |
| HayeSep® P | 250 | 24g | 25571 | | 25047 | | 25048 | |
| HayeSep® Q | 275 | 24g | 25572 | | 25049 | | 25050 | |
| HayeSep® R | 250 | 24g | 25573 | | 25051 | | 25052 | |
| HayeSep® S | 250 | 24g | 25574 | | 25053 | | 25054 | |
| HayeSep® T | 165 | 24g | 25575 | | 25055 | | 25056 | |

Tenax Packings

| Description | Temp. Limit (°C) | Min. Qty. | Mesh 60/80 | | Mesh 80/100 | |
|-------------|---------------------|--------------|------------|-------|-------------|-------|
| | | | cat.# | cat.# | cat.# | cat.# |
| Tenax-TA | 350 | 10g | 25550 | | 25551 | |
| Tenax-GR | 350 | 10g | 25552 | | 25553 | |

also available

Custom packing materials are also available. See page 126.

it's a fact

Restek On-The-Road training seminars are full-day courses presented in an engaging multimedia format. They are equally valuable to beginning chromatographers, those who have moderate experience and want a better understanding of the subject matter, and those interested in the "best practices" and latest technologies. **No sales pitch is presented**, just the facts on how to make your chromatography results better. The bulk of each course is lecture, but numerous demonstrations and problem-solving exercises facilitate and reinforce the understanding of important principles. See page 11 for more information.

Liquid Phases

We can prepare packed columns from the extensive list of liquid phases shown here.

| Phase | min./max. temp. (°C) | Phase | min./max. temp. (°C) |
|---|-------------------------|--|-------------------------|
| Apiezon® L | 50/300 | OV®-22, phenyl methyl diphenyl, 65% phenyl | 0/350 |
| p,p'-Azoxydiphenetole | 132/140 | OV®-25, phenyl methyl diphenyl, 75% phenyl | 0/350 |
| BC-120 | 0/125 | OV®-61, diphenyl, 33% phenyl | 0/350 |
| Bentone-34 | 0/180 | OV®-73, 5.5% diphenyl | 0/325 |
| bis (2-ethoxyethyl) adipate | 0/150 | OV®-101, dimethyl (fluid) | 0/350 |
| bis (2-ethylhexyl) phthalate | 150 max. | OV®-105, cyanopropyl methyl | 0/275 |
| bis (2-methoxyethyl) adipate | 20/100 | OV®-202, trifluoropropyl (fluid) | 0/275 |
| n,n'-Bis(p-methoxybenzylidene)-α,α'-bi-p-toluidine (BMBT) | 189/225 | OV®-210, trifluoropropyl (fluid) | 0/275 |
| Carbowax® 1000 | 40/150 | OV®-215, trifluoropropyl (gum) | 0/275 |
| Carbowax® 1540 | 50/175 | OV®-225, cyanopropyl methylphenyl methyl | 0/265 |
| Carbowax® 20M | 60/225 | OV®-275, dicyanoallyl | 25/250 |
| Carbowax® 20M-terephthalic acid | 60/225 | OV®-330, silicone - Carbowax® | 0/250 |
| Carbowax® 400 | 10/100 | OV®-351 | 50/270 |
| Carbowax® 600 | 30/125 | OV®-1701, vinyl | 0/250 |
| Cyclohexanedimethanol succinate | 100/250 | Phenyl diethanolamine succinate | 0/230 |
| DC®-11 | 0/300 | Polyethylene glycol adipate (EGA) | 100/225 |
| DC®-200 | 0/200 | Polyphenyl ether (5 rings) OS-124 | 0/200 |
| DC®-550 | 20/250 | Polyphenyl ether (6 rings) OS-138 | 0/225 |
| DEGS-PS | 20/200 | Polypropylene glycol | 0/150 |
| Dexsil® 300 carborane/methyl silicone | 50/540 | Rtx®-1 (Rt™-101) | 0/350 |
| Di(2-ethylhexyl)sebacate | 0/125 | Rt™-1000 | 50/250 |
| Diethylene glycol succinate (DEGS) | 20/200 | Rt™-1200 | 25/200 |
| Diethylene glycol adipate (DEGA) | 0/200 | Rt™-1220 | 50/200 |
| Diisodecyl phthalate | 0/175 | Rt™-1500, Rt™-1510 | 50/230 |
| 2,4-Dimethylsulfolane | 0/50 | Rt™-2100 | 0/350 |
| Di-n-decyl phthalate | 10/175 | Rt™-2300 | 20/275 |
| Dinonyl phthalate | 20/150 | Rt™-2330, Rt™-2340 | 25/275 |
| Ethylene glycol adipate | 100/225 | Rt™-608Pkd | 0/275 |
| Ethylene glycol phthalate | 100/200 | Rt™-Sebaconitrile | 25/110 |
| Ethylene glycol succinate | 100/200 | Rt™-XLSulfur | 250 max. |
| FFAP | 50/250 | SE®-30, SE®-52, SE®-54 | 50/300 |
| Fluorad FC-431, 50% solution in ethyl acetate | 40/200 | Silar® 5 CP, Silar® 10 CP | 0/250 |
| Hallcomid M-18-OL | 8/150 | Sorbitol | 150 max. |
| Halocarbon 10-25 | 20/100 | Squalane | 20/100 |
| Halocarbon K-352 | 0/250 | Squalene | 0/100 |
| Halocarbon wax | 50/150 | Stabilwax® | 40/240 |
| Igepal® CO-880 (Nonoxynol) | 100/200 | Tetracyanoethylated pentaerythritol | 30/175 |
| Igepal® CO-890 | 100/200 | THEED (Tetrahydroxyethlenediamine) | 0/125 |
| Krytox | -30/260 | β,β-Thiodipropionitrile (TDPN) | 100 |
| Neopentyl glycol adipate | 50/225 | Tricresyl phosphate | 20/125 |
| Neopentyl glycol sebacate | 50/225 | 1,2,3-Tris (2-cyanoethoxy) propane (TCEP) | 0/175 |
| Neopentyl glycol succinate | 50/225 | Triton® X-100, Triton® X-305 | 0/200 |
| Nonoxynol (Igepal® CO-880) | 100/200 | UC® W982 | 0/300 |
| β,β-Oxydipropionitrile | 0/75 | UCON® 50-HB-2000 | 0/200 |
| OV®-1, dimethyl (gum) | 100/350 | UCON® 50-HB-280-X | 0/200 |
| OV®-1, vinyl | 100/350 | UCON® 50-HB-5100 | 0/200 |
| OV®-3, phenyl methyl | 0/350 | UCON® HB-1800-X | 200 max. |
| OV®-7, phenyl methyl dimethyl, 20% phenyl | 0/350 | UCON® LB-550-X | 0/200 |
| OV®-11, phenyl methyl dimethyl, 35% phenyl | 0/350 | Versamid® 9000 | 190/275 |
| OV®-17, phenyl methyl, 50% phenyl | 0/375 | | |

Advantages of using Restek packed columns

- Reasonably priced.
- Low-bleed, long-lifetime bonded phases.
- Wide variety of supports and packings.
- Produced by experienced packed column chromatographers.

did you know?

We have many more liquid phases.

If you don't see the phase you need, call technical service or contact your Restek representative for availability.

USP Liquid Phase and Solid Support Cross-Reference

Restek can meet all of your packed column needs for US Pharmacopoeia methods. Commonly used USP liquid phases and supports are listed below. Call Restek or your representative for a quote on your next packed column for pharmaceuticals.

| USP | Phase Description | Restek-Supplied Equivalent |
|------------|---|---|
| G1 | dimethylpolysiloxane oil | Rt TM -2100, OV [®] -101, Rtx [®] -1 |
| G2 | dimethylpolysiloxane gum | OV [®] -1, Rtx [®] -1 |
| G3 | 50% phenyl-50% methylpolysiloxane | Rt TM -2250, OV [®] -17 |
| G4 | diethylene glycol succinate polyester | Rt TM -DEGS |
| G5 | 3-cyanopropylpolysiloxane | Rt TM -2340 |
| G6 | trifluoropropylmethylpolysiloxane | Rt TM -2401, OV [®] -210 |
| G7 | 50% 3-cyanopropyl-50% phenylmethylsilicone | Rt TM -2300 |
| G8 | 80% bis (3-cyanopropyl)-20% phenylpolysiloxane | Rt TM -2330 |
| G9 | methylvinylpolysiloxane | UCW 98 |
| G10 | polyamide | polyamide |
| G11 | bis(2 ethylhexyl) sebacate polyester | bis(2 ethylhexyl) sebacate polyester |
| G12 | phenyldiethanolamine succinate polyester | phenyldiethanolamine succinate polyester |
| G13 | sorbitol | sorbitol |
| G14 | polyethylene glycol (av. mol. wt. 950-1050) | Carbowax [®] 1000 |
| G15 | polyethylene glycol (av. mol. wt. 3000-3700) | Carbowax [®] 4000 |
| G16 | polyethylene glycol compound (av. mol. wt. 15,000), a high molecular weight compound of polyethylene glycol and a diepoxide linker | Carbowax [®] 20M |
| G17 | 75% phenyl-25% methylpolysiloxane | OV [®] -25 |
| G18 | polyalkylene glycol | UCON [®] LB 550X |
| G19 | 25% phenyl-25% cyanopropyl-50% methylsilicone | OV [®] 225 |
| G20 | polyethylene glycol (av. mol. wt. 380-420) | Carbowax [®] 400 |
| G21 | neopentyl glycol succinate | neopentyl glycol succinate |
| G22 | bis(2 ethylhexyl) phthalate | bis(2 ethylhexyl) phthalate |
| G23 | polyethylene glycol adipate | EGA |
| G24 | diisodecyl phthalate | diisodecyl phthalate |
| G25 | polyethylene glycol compound TPA, a high molecular weight compound of a polyethylene glycol and a diepoxide that is esterified with terephthalic acid | Carbowax [®] 20M TPA |
| G26 | 25% 2-cyanoethyl-75% methylpolysiloxane | Rt TM -XE 60 |
| G27 | 5% phenyl-95% methylpolysiloxane | SE-52 |
| G28 | 25% phenyl-75% methylpolysiloxane | DC 550 |
| G29 | 3,3'-thiodipropionitrile | TDPN |
| G30 | tetraethylene glycol dimethyl ether | tetraethylene glycol dimethyl ether |
| G31 | nonylphenoxypoly(ethyleneoxy)ethanol (av. ethyleneoxy chain length is 30): nonoxynol 30 | Igepal [®] CO 880 |
| G32 | 20% phenylmethyl-80% dimethylpolysiloxane | OV [®] -7 |
| G33 | 20% Carborane [®] -80% methylsilicone | Dexsil [®] 300 |
| G34 | diethylene glycol succinate polyester stabilized with phosphoric acid | Rt TM -DEGS PS |
| G35 | a high molecular weight compound of a polyethylene glycol and a diepoxide that is esterified with nitrotetraphthalic acid | Rt TM -1000 |
| G36 | 1% vinyl-5% phenylmethylpolysiloxane | SE 54, Rtx [®] -5 |
| G37 | polyimide | polyimide |
| G38 | phase G1 containing a small amount of tailing inhibitor | Rt TM -2100/0.1% Carbowax [®] 1500 |
| G39 | polyethylene glycol (av. mol. wt. 1500) | Carbowax [®] 1500 |
| G40 | ethylene glycol adipate | Rt TM -EGA |

| USP | Support Description | Restek-Supplied Equivalent |
|------------|---|--|
| S1A | siliceous earth, see method for details on treatment | Silcoport TM W |
| S1AB | siliceous earth, treated as S1A and both acid- and base-washed | Silcoport TM WBW |
| S1C | crushed firebrick, calcined or burned with a clay binder >900°C, acid-washed, may be silanized | Chromosorb [®] PAW or PAW DMDCS |
| S1NS | untreated siliceous earth | Chromosorb [®] W- Non Acid Washed |
| S2 | styrene-divinylbenzene copolymer with nominal surface area of less than 50m ² /g and an av. pore diameter of 0.3 to 0.4μm | Chromosorb [®] 101 |
| S3 | ethylvinylbenzene-divinylbenzene copolymer with nominal surface area of 500 to 600m ² /g and an av. pore diameter of 0.0075μm | Hayesep [®] Q |
| S4 | styrene-divinylbenzene copolymer with aromatic -O and -N groups having a nominal surface area of 400 to 600m ² /g and an av. pore diameter of 0.0076μm | Hayesep [®] R |
| S5 | high molecular weight tetrafluoroethylene polymer, 40- to 60-mesh | Chromosorb [®] T |
| S6 | styrene-divinylbenzene copolymer having a nominal surface area of 250 to 350m ² /g and an av. pore diameter of 0.0091μm | Chromosorb [®] 102 |
| S7 | graphitized carbon having a nominal surface area of 12m ² /g | CarboBlack C |
| S8 | copolymer of 4-vinyl-pyridine and styrene-divinylbenzene | Hayesep [®] S |
| S9 | porous polymer based on 2,6-diphenyl- <i>p</i> -phenylene oxide | Tenax TA |
| S10 | highly cross-linked copolymer of acrylonitrile and divinylbenzene | HayeSep [®] C |
| S11 | graphitized carbon having a nominal surface area of 100m ² /g, modified with small amounts of petrolatum and polyethylene glycol compound | CarboBlack B 80/120 3% Rt 1500 |
| S12 | graphitized carbon having a nominal surface area of 100m ² /g | CarboBlack B |

Custom Coated Packing Materials

Custom Coated Packing Materials

Custom coated packing materials can be made with any of the supports listed below. The liquid stationary phases available are listed on page 124 and the coating ranges are listed in the chart. Coated packings are available in minimum orders of 20 grams.



Don Rhodes

Product Development
Technical Specialist
10+ years of service!

ordering note

Mesh Size

When ordering a packed column solid support, please specify mesh size. Refer to this chart to convert microns to mesh size.

Example:

150-180 micron particles =
80/100 mesh

| Mesh (μm) | Mesh Size |
|---------------------------|--------------|
| 850 | 20 |
| 710 | 25 |
| 600 | 30 |
| 500 | 35 |
| 425 | 40 |
| 355 | 45 |
| 300 | 50 |
| 250 | 60 |
| 212 | 70 |
| 180 | 80 |
| 150 | 100 |
| 125 | 120 |
| 106 | 140 |
| 90 | 170 |
| 75 | 200 |
| 63 | 230 |
| 53 | 270 |

| Support | Max. Coating % | Mesh Sizes |
|--|----------------------------|-------------------------------|
| CarboBlack B | 1-10%* | 60/80, 80/120 |
| CarboBlack B HT | 1-10% | 40/60 |
| CarboBlack C | 0.1-1%* | 60/80, 80/100 |
| Chromosorb® 101-108 | 5%*/10%** | 60/80, 80/100, 100/120 |
| Chromosorb® W HP | 20% | 45/60, 60/80, 80/100, 100/120 |
| Chromosorb® G HP | 20% | 45/60, 60/80, 80/100, 100/120 |
| Chromosorb® G, P or W (AW or NAW) | 10% (G) 25% (W) 30% (P) | 45/60, 60/80, 80/100, 100/120 |
| Chromosorb® G, P or W (AW or DMDCS) | 10% (G) 25% (W) 30% (P) | 45/60, 60/80, 80/100, 100/120 |
| Chromosorb® T | 15% | 40/60 |
| HayeSep® | 15% | 60/80, 80/100, 100/120 |
| Porapak | 15% | 50/80, 80/100, 100/120 |
| Silcoport™ P | 30% | 80/100, 100/120 |
| Silcoport™ W BW | 20% | 80/100, 100/120 |
| Silcoport™ W (replacement for Chromosorb® 750) | 20% | 80/100, 100/120 |

*Nonsilicone phase.

**Silicone phase.

For coatings over 15% or quantities over 50 grams, please call your Restek representative.

NAW—nonacid washed

AW—acid washed

DMDCS—dimethyldichlorosilane

BW—base washed

DA—deactivated for acidic compounds

please note

Special phases that require a surcharge:

OV®-275, OV®-330, OV®-225,
BMBT, 2,4-dimethylsulfolane,
Silar®, EDO-1, OV®-1701,
XE-60, and Dexsil®

Custom Packed/Micropacked Columns

Custom Packed Columns

To order, specify the following:

- 1) column dimensions (length, ID) and tubing material
- 2) packing description (percent coating and phase, support mesh size, and treatment)
- 3) column configuration (instrument manufacturer, model number, on-column injection or not)
and with or without nuts and ferrules

Ordering Example: (6' x 1/8") (stainless steel) (3%) (Rtx®-1) (Silcoport™ P) (80/100) (Agilent 6890)
(on-column injection) (fittings kit).

Please use the custom order form on page 128.

ordering note

For international pricing on custom packed or micropacked columns, please contact your Restek representative.

Custom Micropacked Columns

To order, contact your Restek representative and specify the following:

- 1) physical dimensions (length, OD, ID, and tubing material)
- 2) packing description (percent coating and phase, support mesh size, and treatment)
- 3) installation kit (see page 119)

Ordering Example: (2m x 1/16" OD x 1.00mm ID) (Siltek®-treated tubing) (5%) (Carbowax® 20M) (CarboBlack B)
(80/120) (installation kit for valve applications, cat. #21065)

Please use the custom order form on page 128.

Packed/Micropacked Column Custom Order Form

Order: _____ Quote: _____ Reference # from previous order (if available): _____

Date: _____

Restek Account #: _____

Contact: _____

Company: _____

Address: _____

Phone: _____

Fax: _____

Restek Use Only:

Custom No.: _____

Stock No.: _____

Price: _____

Fitting Costs: _____

Authorization: _____

Number of Columns: _____

1) Column Dimensions:

Length _____ OD x ID: _____

2) Tubing (choose one): SilcoSmooth™ Stainless Steel Hastelloy® Nickel Copper Teflon®

3) Packing Description:

Liquid Phase A (% + description): _____

Liquid Phase B (% + description): _____

Liquid Phase C (% + description): _____

Solid Support: _____ Mesh: _____

4) Column Configuration:

Instrument (mfr. + model): _____

Inlet: Packed Full? Yes

No, leave _____ " void (for on-column injection)

Outlet: Packed Full? Yes

No, leave _____ " void

No

Do you want this column preconditioned? Yes (additional charge)

Standard configuration suffix number (next page): _____

Special configuration (next page): Figure: _____ Dimensions: _____

Welded Tubing Reducers (additional charge)

Special Instructions: _____

Fittings (check appropriate circle)

KIT 1S

1/4" brass nuts

1/4" to 1/8" V/G reducing ferrules

No additional charge

KIT C

1/8" stainless steel nuts

1/8" stainless steel front & back ferrules

Additional charge

KIT V

1/8" VCR fitting

check appropriate circle:

Stainless Steel (additional charge)

Nickel (additional charge)

KIT 2S

1/4" brass nuts

1/4" to 3/16" V/G reducing ferrules

No additional charge

KIT D

1/8" stainless steel nuts

1/8" V/G ferrules

Additional charge

KIT A

1/8" brass nuts

1/8" V/G ferrules

No additional charge

KIT E

1/4" stainless steel nuts

1/4" to 1/8" V/G reducing ferrules

Additional charge

KIT B

1/8" brass nuts

1/8" brass front & back ferrules

No additional charge

KIT F

1/4" stainless steel nuts

1/4" to 3/16" V/G reducing ferrules

Additional charge

V/G = Vespel®/graphite

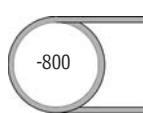
for a quote:

Complete this form and fax to Restek at 814-353-1309, or to your Restek representative.

Column Configurations

Standard Configurations (choose one)

General Configuration



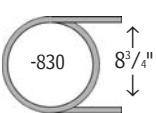
Agilent 5880,
5890, 5987, 6890



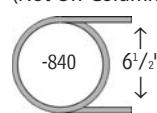
Varian 3700, Vista
Series, FID



PE 900-3920,
Sigma 1,2,3



PE Auto System
8300, 8400, 8700
(Not On-Column)



Custom Configurations (Please provide dimensions on order form, page 128.)

Figure 1

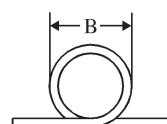


Figure 2

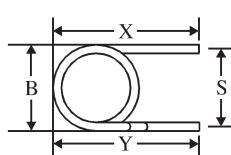


Figure 3

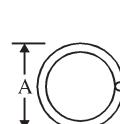


Figure 4

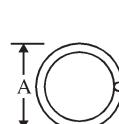


Figure 5

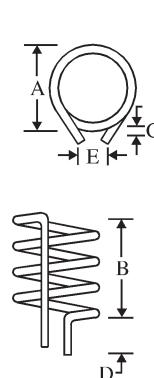


Figure 6

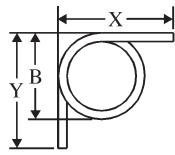


Figure 7

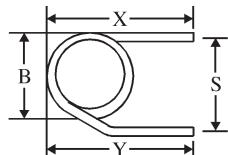


Figure 8

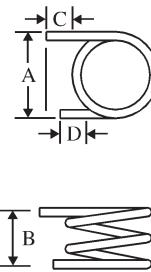


Figure 9

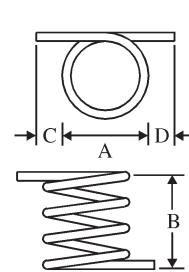


Figure 10

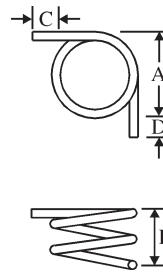


Figure 11

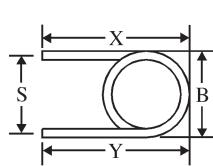


Figure 12

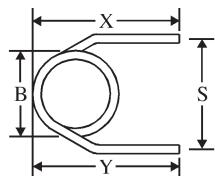


Figure 13

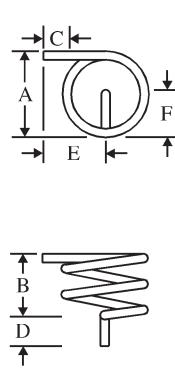


Figure 14

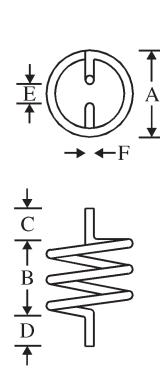


Figure 15

