

MEGAColumns

Typical Test Report



COLUMN INSTALLATION, STORAGE AND CHEMICAL CAPABILITY GUIDE

1 PRELIMINARY CHECK

Check the septa, gas traps for expiration and the flows of the makeup and detector gases. Clean or replace the injector liner, if needed.

2 INSTALL THE COLUMN INTO THE INJECTOR

Your column is sealed immediately after the MEGA final test. Cut 2-3 cm from both ends, preferably using a knife for glass or a ceramic wafer to obtain a clean square end. Place a column nut and the ferrule over one end of the column. Ferrule I.D. is selected based on the capillary column. Cut the end of the column after ferrule placement. Install the column into the injector. The optimal insertion distance of the column into the injector is different for each model of GC. Consult your GC's manual for the proper insertion distance and technique.

3 CARRIER GAS AND FLOW CHECKS

Turn on the carrier gas. Adjust the head pressure to obtain a reasonable flow rate of carrier gas. Check the column flow by dipping the column end into a small vial containing a solvent. A stream bubbles should be observed. If not, check the possible leaks in the injector or for any sign of damage to the column. High purity helium, hydrogen or nitrogen are the preferred carrier gases for capillary columns. Use gas purity traps on the carrier gas lines to extend column lifetime and to minimize background noise.

4 INSTALL THE COLUMN INTO DETECTOR

Install the column into detector following all of the installation precautions as stated in the previous injector installation section (step 2). Inspect the GC system for leaks before heating the column for the first time.

5 COLUMN CONDITIONING

Once the column has been checked for proper installation and absence of leaks, it is ready for conditioning. Heat the column to its isothermal upper temperature limit or to a temperature 10-20°C above the highest operating temperature of your particular analytical method for 2-4 hours. Do not exceed the upper limit temperature indicated on the column label, or column damage will result.

6 GROB TEST (OR DEDICATED TEST MIXTURE)

A test mixture should be injected to further determine column installation and performances. Inject the GROB Test Mixture (or the Dedicated Test Mixture that you find in the column box) following the instructions on the capillary column Quality Assurance Test sheet included into the package.

7 COLUMN STORAGE

When a column is not in use, MEGA recommends the column ends be sealed. Seal the column ends with GC septa and return the column to its original box. Upon re-installation, cut ends to insure that small pieces of septum has not be left inside the column tubing.

8 COLUMN CLEANING

If chemical damage to the stationary phase does occur, try to remove the 0.5 - 1 m of the column (injection side). This will often restores column performance. The CROSSBOND columns are solvent proof. When you see a loss of efficiency or peaks tailing it is possible to clean the column to solve the problem. Use Nitrogen (or another inert gas) to send into the column solvent through the detector side. Usually you should use solvents with different polarity in the following order: hexane-methylene chloride-methanol-methylene chloride-hexane. Dry the column under Nitrogen flow and follow the step 5 for a new conditioning. Don't wash the column "NOT CROSSBOND" with solvent, it will destroy the stationary phase film.

9 RETENTION GAP

When you must analyse "dirty" and non-volatile samples, MEGA recommends to use a Retention Gap: this device blocks the non-volatile compounds saving the column from contamination thus extending the column lifetime. The Retention Gap is connected to the column through Press-Fit Unions. When you see a loss of efficiency or peak tailing the Retention Gap must be changed.



QUALITY ASSURANCE TEST

Dear Customer,

Thank you for choosing a MEGA product.

You can find in the box all the instructions for column's installation and testing. Attached you can also find the Quality Assurance Test Chromatogram and the Test Mixture Sample.

COLUMN SPECIFICATIONS

STATIONARY PHASE:	MEGA-WAX
FILM THICKNESS:	1.00 µm
INTERNAL DIAMETER:	0.32 mm
LENGTH:	30 m
	Crossbond
TEMPERATURE MAX:	250°C
COLUMN ID #:	12177
CATALOG CODE:	S-WAX-032-100-30

CHROMATOGRAPHIC CONDITIONS

Temperature Program:	40°C	2.5°C/min	220°C
Injector:	Split	250°C	
Injection Volume:	2 µL	Split Flow:	40 mL/min
Detector:	FID	250°C	
Carrier Gas:	Hydrogen	60 kPa	Constant Pressure

PEAK IDENTIFICATION AND DATA

Sample: GROB TEST MIXTURE # 2 (FLUKA Catalog # 86501)

Peak	Name			
10	Decane			
12	Dodecane			
A	2,6-dimethylaniline			
Am	dicyclohexylamine			
D	2,3-butanediol			
E10	Methyl Decanoate			
E11	Methyl Undecanoate			
E12	Methyl Laurate			
Ol	1-Octanol			
P	2,6-dimethylphenol			
S	2-ethylcaproic acid			

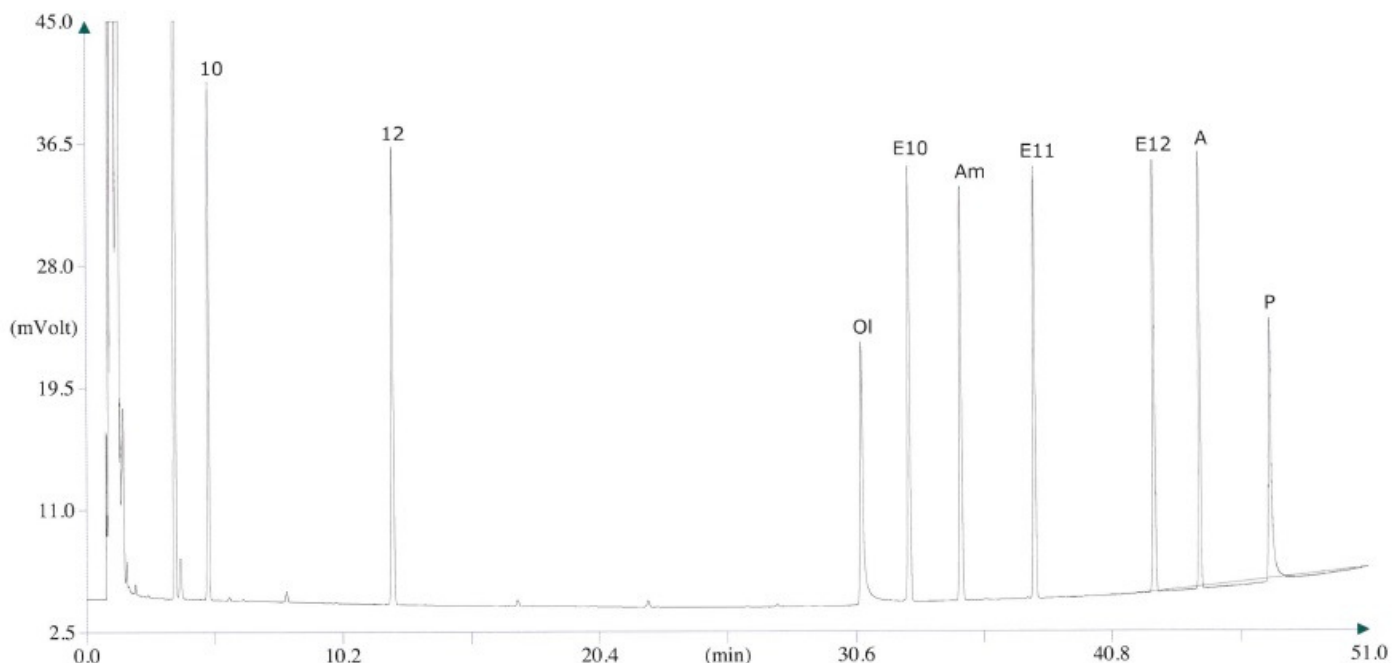


Quality Assurance Test

Date: 12.04.2012

Sample Test: Grob Test Mixture # 2 (Fluka Catalog # 86501)

Column ID #: 12177



MEGA s.n.c. - Capillary Columns Laboratory



COLUMN INSTALLATION, STORAGE AND CHEMICAL CAPABILITY GUIDE

PRELIMINARY CHECK

- 1** Check the septa, gas traps for expiration and the flows of the makeup and detector gases. Clean or replace the injector liner, if needed.

INSTALL THE COLUMN INTO THE INJECTOR

- 2** Your column is sealed immediately after the MEGA final test. Cut 2-3 cm from both ends, preferably using a knife for glass or a ceramic wafer to obtain a clean square end. Place a column nut and the ferrule over one end of the column. Ferrule I.D. is selected based on the capillary column. Cut the end of the column after ferrule placement. Install the column into the injector. The optimal insertion distance of the column into the injector is different for each model of GC. Consult your GC's manual for the proper insertion distance and technique.

CARRIER GAS AND FLOW CHECKS

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INSTALL THE COLUMN INTO DETECTOR

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COLUMN CONDITIONING

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RETENTION GAP

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QUALITY ASSURANCE TEST

Dear Customer, Thank you for choosing a MEGA product. You can find in the box all the instructions for column's installation and testing. Attached you can also find the Quality Assurance Test Chromatogram and the Test Mixture Sample.	COLUMN SPECIFICATIONS	
	STATIONARY PHASE:	MEGA-WAX
	FILM THICKNESS:	1.00 µm
	INTERNAL DIAMETER:	0.32 mm
	LENGTH:	30 m
		Crossbond
	TEMPERATURE MAX:	250°C
	COLUMN ID #:	12177
	CATALOG CODE:	S-WAX-032-100-30

CHROMATOGRAPHIC CONDITIONS

Temperature Program:	40°C	2.5°C/min	220°C
Injector:	Split	250°C	
Injection Volume:	2 µL	Split Flow:	40 mL/min
Detector:	FID	250°C	
Carrier Gas:	Hydrogen	60 kPa	Constant Pressure

PEAK IDENTIFICATION AND DATA

Sample:	GROB TEST MIXTURE # 2 (FLUKA Catalog # 86501)
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Peak	Name			
10	Decane			
12	Dodecane			
A	2,6-dimethylaniline			
Am	dicyclohexylamine			
D	2,3-butanediol			
E10	Methyl Decanoate			
E11	Methyl Undecanoate			
E12	Methyl Laurate			
Ol	1-Octanol			
P	2,6-dimethylphenol			
S	2-ethylcaproic acid			

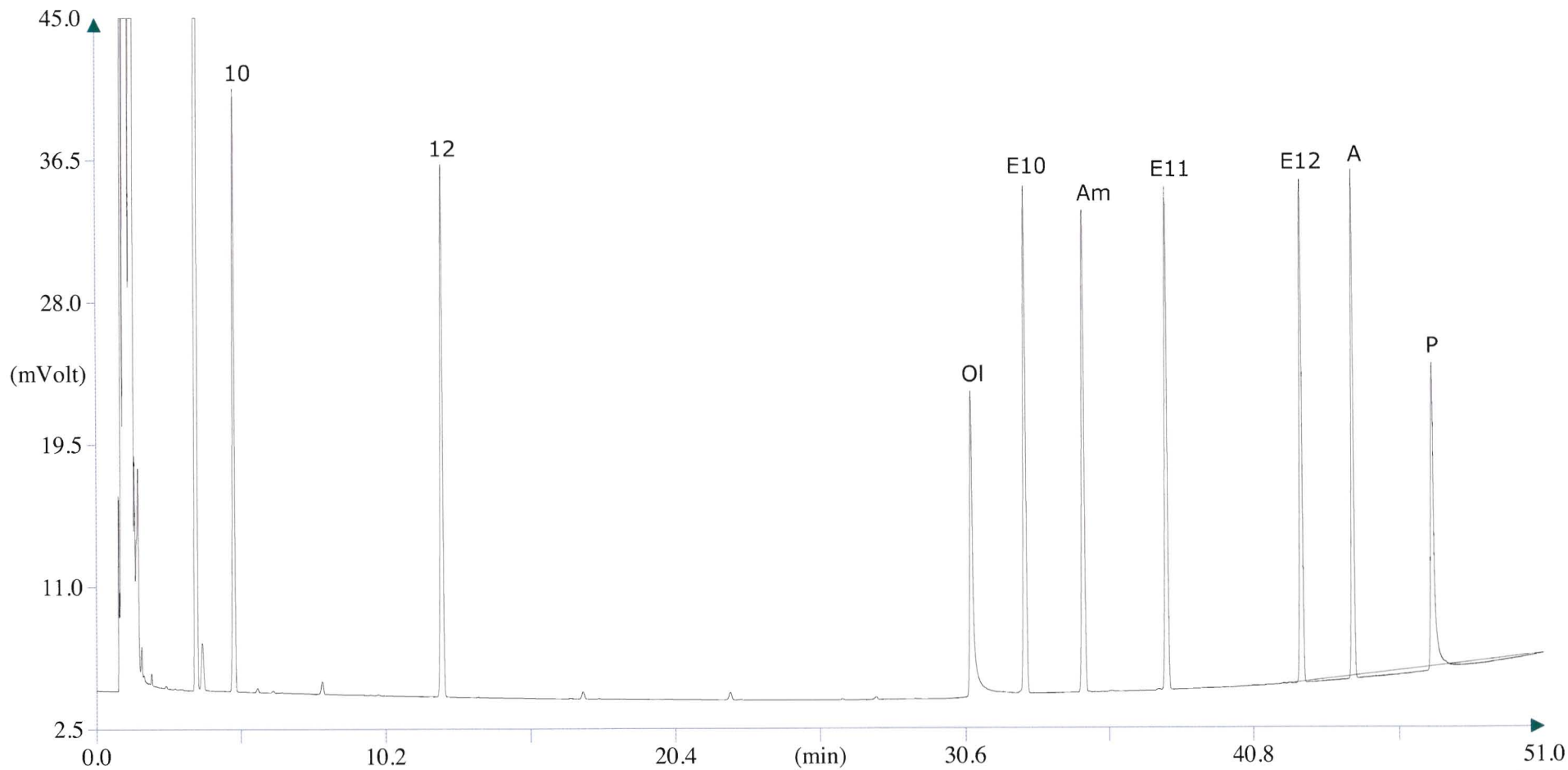


MEGA-WAX 30 0.32 1.0040 2.5C/min 220C,60KPa

Date: 12.04.2012

Sample Test: Grob Test Mixture # 2 (Fluka Catalog # 86501)

Column ID #: 12177



QUALITY ASSURANCE TEST

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	STATIONARY PHASE:	MEGA-5 MS
	FILM THICKNESS:	0.25 µm
	INTERNAL DIAMETER:	0.25 mm
	LENGTH:	30 m
		Crossbond
	TEMPERATURE MAX:	330 - 350°C
	COLUMN ID #:	12683
	CATALOG CODE:	MS-5-025-025-30

CHROMATOGRAPHIC CONDITIONS

Temperature Program:	40°C	2.5°C/min	220°C
Injector:	Split	250°C	
Injection Volume:	1.5 µL	Split Flow:	40 mL/min
Detector:	FID	250°C	
Carrier Gas:	Hydrogen	60 kPa	Constant Pressure

PEAK IDENTIFICATION AND DATA

Sample:	GROB TEST MIXTURE # 2 (FLUKA Catalog # 86501)
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Peak	Name			
10	Decane			
12	Dodecane			
A	2,6-dimethylphenol			
Am	dicyclohexylamine			
D	2,3-butanediol			
E10	Methyl Decanoate			
E11	Methyl Undecanoate			
E12	Methyl Laurate			
Ol	1-Octanol			
P	2,6-dimethylphenol			
S	2-ethylcaproic acid			

MEGA-5MS

30 0.25,0.25

40 2.5C/min 220C, 60KPa



Date: 13.11.2012

Sample Test: Grob Test Mixture # 2 (Fluka Catalog # 86501)

Column ID #: 12683

